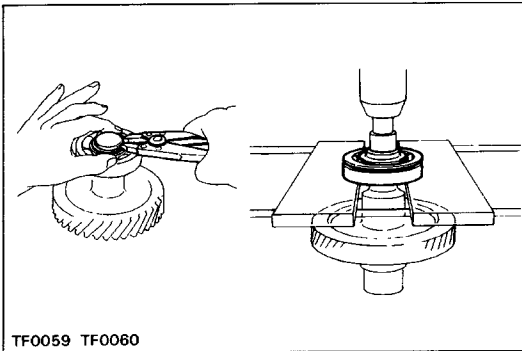
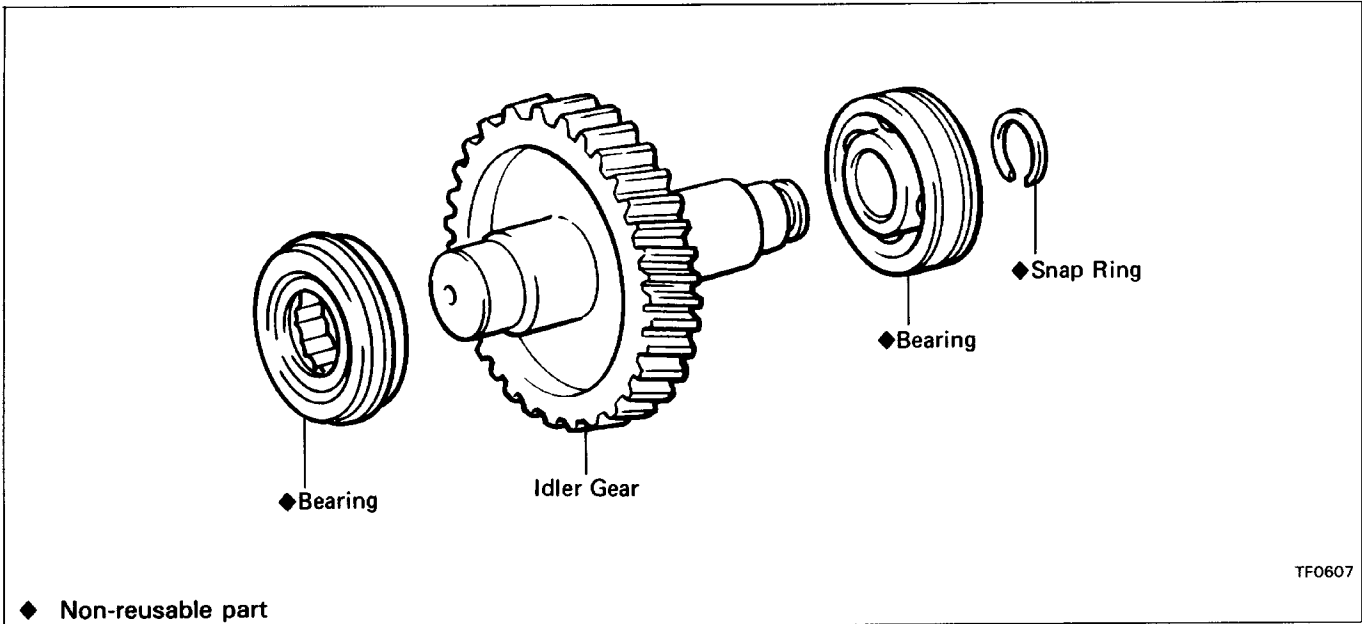


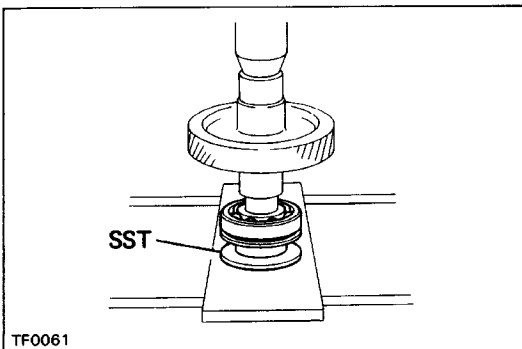
Idler Gear COMPONENTS



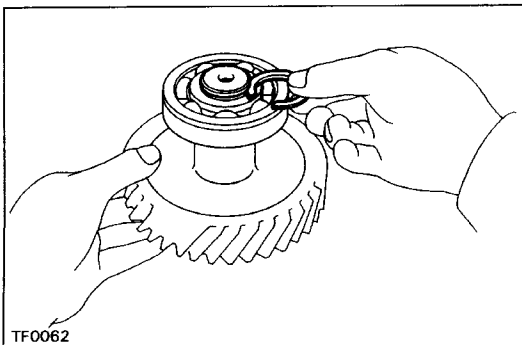
REPLACEMENT OF BEARING

1. IF NECESSARY, REPLACE IDLER GEAR REAR BEARING

- (a) Using snap ring pliers, remove the snap ring.
- (b) Using a press and 19 mm socket wrench, remove the bearing.



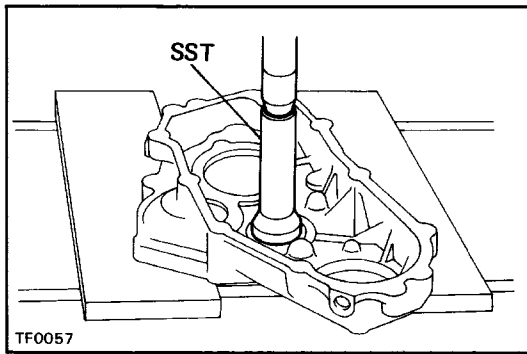
- (c) Using SST and a press, press in a new bearing.
SST 09316-60010 (09316-00020)



- (d) Select a snap ring that will allow minimum axial play and install it on the shaft.

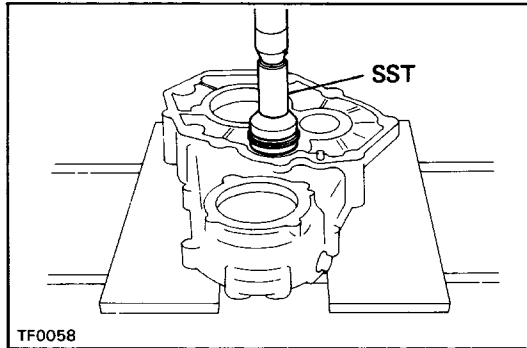
Maximum play: 0.15 mm (0.0059 in.)

| Mark | Thickness | mm(in.) |
|------|-------------|-------------------|
| A | 1.50 - 1.55 | (0.0591 - 0.0610) |
| B | 1.60 - 1.65 | (0.0630 - 0.0650) |



2. IF NECESSARY, REPLACE IDLER GEAR FRONT BEARING

(a) Using SST and a press, press out the bearing.
SST 09310-35010



(b) Using SST and a press, press in a new bearing up to the position of the snap ring.
SST 09310-35010