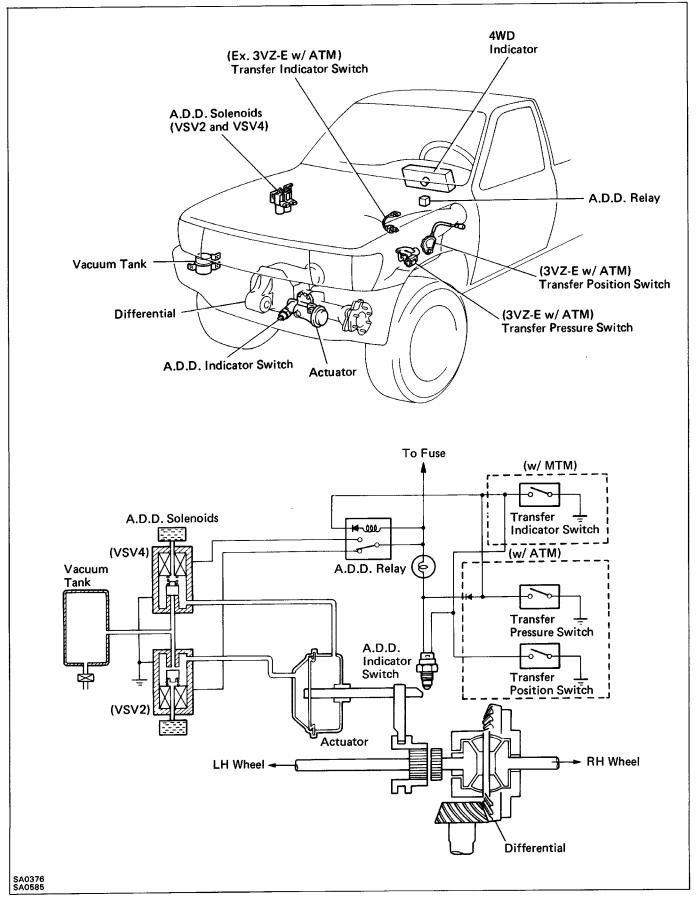
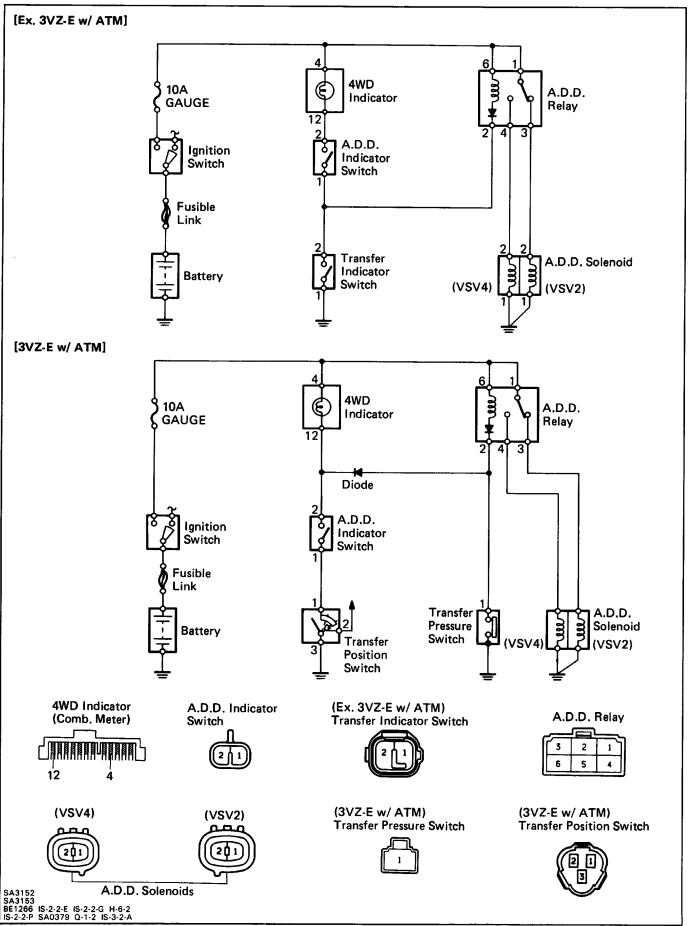
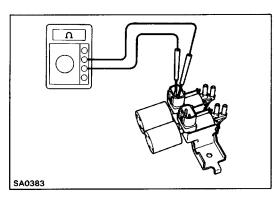
A.D.D. Control System COMPONENTS



ELECTRICAL CIRCUIT





Air Filter

 \oplus

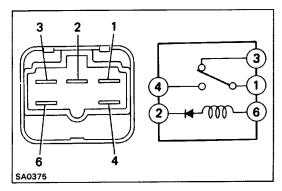
Θ

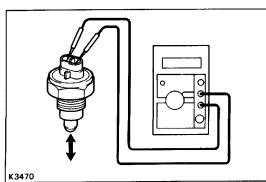
SA0384

INSPECTION OF COMPONENTS 1. INSPECT A.D.

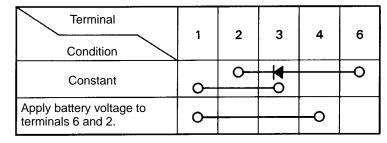
- D. SOLENOIDS
- (a) Measure the resistance of the solenoids. Resistance: 37 – 44 Ω
- (b) Apply the battery voltage to the solenoid. Check that air flows from port E to port F. Check that air does not flow from port E to the air filter.

- Air Filter
- (c) Disconnect the battery voltage from the solenoid. Check that air flows from port E to the air filter. Check that air does not flows from port E to port F.





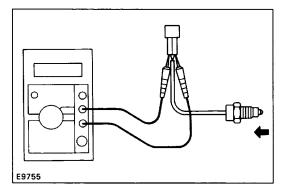
2. INSPECT A.D.D. RELAY (Continuity)



3. INSPECT A.D.

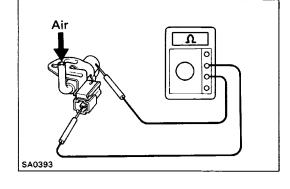
D. INDICATOR SWITCH

- (a) Check that there is continuity between terminals when the switch is pushed (differential connected position).
- (b) Check that there is no continuity when the switch is free (differential disconnected position).



4. (Ex. 3VZ-E w/ATM) INSPECT TRANSFER INDICATOR SWITCH

- (a) Check that there is continuity between terminals when the switch is pushed (transfer 4WD position).
- (b) Check that there is no continuity between terminals when the switch is free position (transfer H 2 position).



5. (3VZ-E w/ATM) INSPECT TRANSFER POSITION SWITCH

Check that there is continuity between each terminal.

Terminal Transfer position	1	2	3
H4	0		— 0
L4	o	0	-0
H2			

6. (3VZ-E w/ATM)

INSPECT TRANSFER PRESSURE SWITCH

While blowing compressed air $(3.0 \text{ kg/cm}^2, 43 \text{ psi or } 294 \text{ kPa})$ into the switch, check the continuity between the terminal and switch body.

Resistance: 0 Ω