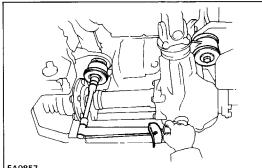


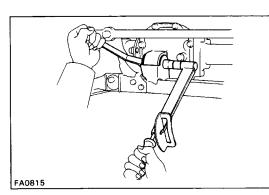
Installation of Front Differential

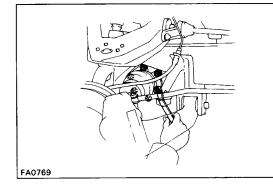
1. INSTALL FRONT DIFFERENTIAL

(a) Install the front differential to the frame, and support it with a jack.



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(b) Install and torque the left and right rear mounting bolts.

Torque: 167 N-m (1,700 kgf-cm, 123 ft-lbf)

- 3. (wI A.D.D.) CONNECT VACUUM HOSES AND 4WD INDICATOR SWITCH CONNECTOR
- 4. CONNECT DRIVE SHAFTS TO SIDE GEAR SHAFT Connect the drive shafts to the side gear shaft, and install and torque the nuts while depressing the brake pedal.

Torque: 83 N-m (845 kgf -cm, 61 ft-lbf)

5. CONNECT PROPELLER SHAFT TO COMPANION FLANGE

- (a) Align the matchmarks on the flanges and connect the flanges with four bolts and nuts.
- (b) Torque the nuts. Torque: 74 N-m (750 kgf-cm, 54 ft-lbf)

6. INSTALL DRAIN PLUG AND FILL DIFFERENTIAL WITH GEAR OIL

(wI A.D.D.)

Oil type: Toyota "GEAR OIL SUPER" oil (Part No.

08885 – 02106) or hypoid gear oil API GL–5

Recommended oil viscosity: SAE 75W–90

Capacity: 1.86 liters (1.97 US qts, 1.64 Imp. qts)

(w/o A.D.D.)

Oil type: Hypoid gear oil API GL-5

Recommended oil viscosity:

Above – 18°C (0°F) SAE 90

Below – 18°C (0°F) SAE 80W or 80W–90

Capacity: 1.6 liters (1.7 US qts, 1.4 Imp. qts)