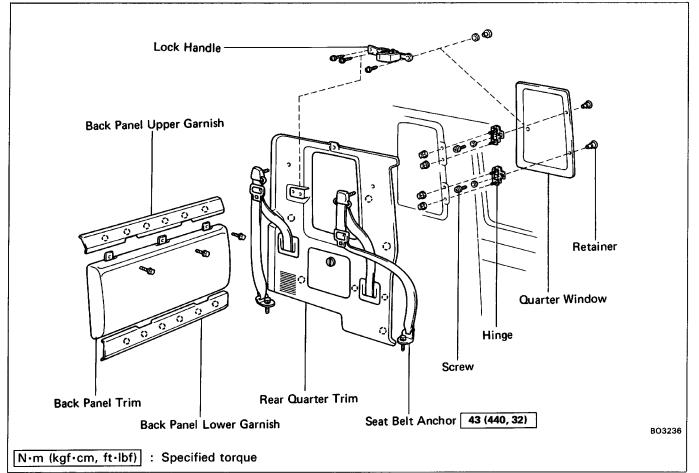
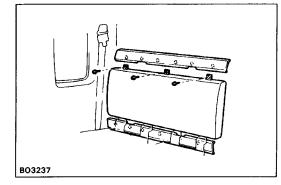
#### BO-25

# QUARTER WINDOW (Xtra Cab) COMPONENTS



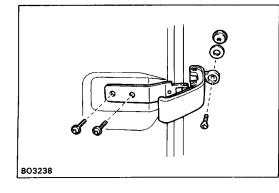


### REMOVAL OF QUARTER WINDOW 1. REMOVE BACK PANEL GARNISHES AND BACK PANEL TRIM

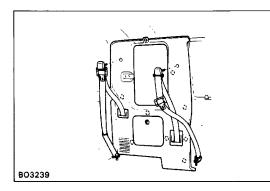
- (a) Remove the back panel lower garnish.
- (b) Remove the back panel upper garnish.
- (c) Remove three bolts and the back panel trim.

## 2. REMOVE LOCK HANDLE

Remove three screws and the lock handle.



BO3240



#### 3. REMOVE REAR QUARTER TRIM

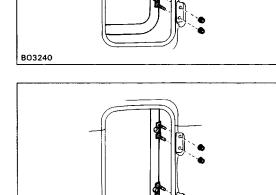
(a) Remove four bolts, the seat belt anchors and the belt guide.

#### (See pages BO-46 and 47)

(b) Remove the screw and the hook.c) Remove the rear quarter trim.

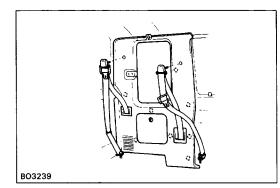
## 4. REMOVE QUARTER WINDOW

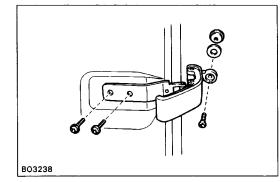
Remove four nuts and the quarter window. 5. REMOVE HINGES FROM WINDOW GLASS Remove two screws and the hinges.



### INSTALLATION OF QUARTER WINDOW

 INSTALL HINGES TO WINDOW GLASS Install the two hinges with the screws.
 INSTALL QUARTER WINDOW Install the guarter window with four nuts.





#### 3. INSTALL REAR QUARTER TRIM

- (a) Install the rear quarter trim.
- (b) Install the hook with the screw.
- (c) Install the seat belt anchor with four bolts.
  (See pages BO-46 and 47)
  Torque: 43 N-m (440 kgf-cm, 32 ft-lbf)

#### 4. INSTALL LOCK HANDLE

Install the lock handle with three screws.

- 5. INSTALL BACK PANEL TRIM AND BACK PANEL GARNISHES
- (a) Install the back panel trim with three bolts.
- (b) Install the back panel upper garnish by tapping.
- (c) Install the back panel lower garnish.