

## TROUBLESHOOTING

Problem	Possible cause	Remedy	Page
Hard to shift or wilt not shift	Transfer faulty	Disassemble and inspect transfer	<a href="#">TR-4, 7</a>
Transfer jumps out of gear	Transfer faulty	Disassemble and inspect transfer	<a href="#">TR-4, 7</a>

## PRECAUTION

When working with FIPG material, you must be observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the seal packing in an approx.1 mm (0.04 in.) wide bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.