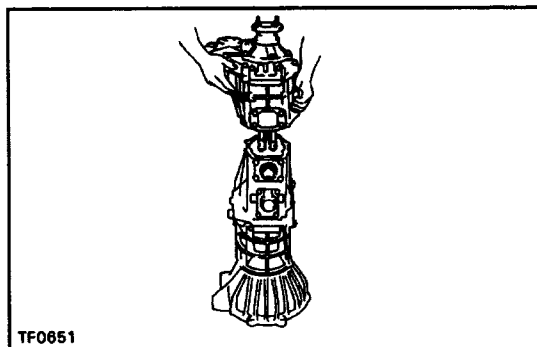


## TRANSFER INSTALLATION

### 1. INSTALL TRANSFER AND PROPELLER SHAFT UPPER DUST COVER TO TRANSMISSION WITH NEW GASKET

(a) Shift the 2 shift fork shafts to the high-4 position.

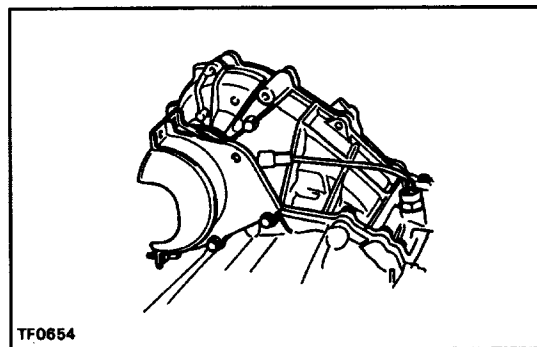


(b) Apply MP grease to the adaptor oil seal.

(c) Place a new gasket to the transfer adaptor.

(d) Install the transfer to the transmission.

HINT: Take care not to damage the oil seal by the input gear spline when installing the transfer.

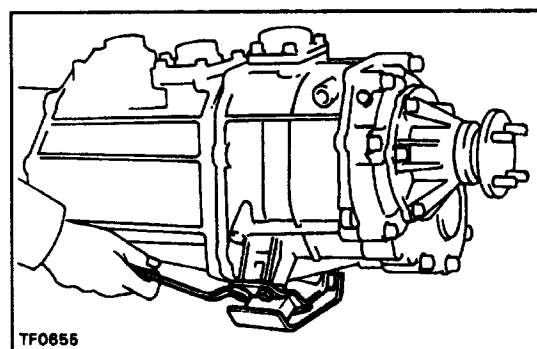


(e) Install and torque the bolts with the propeller shaft upper dust cover.

**Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)**

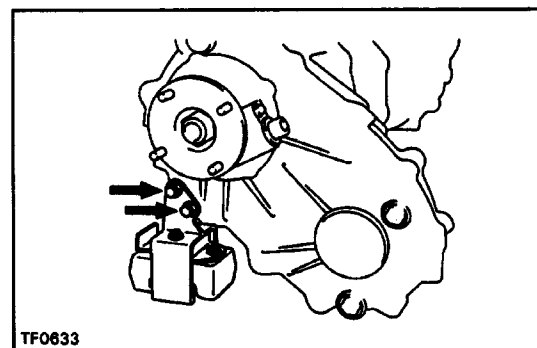
(f) install the dust cover bolt to the bracket.

**Torque: 23 N-m (230 kgf-cm, 17 ft-lbf)**



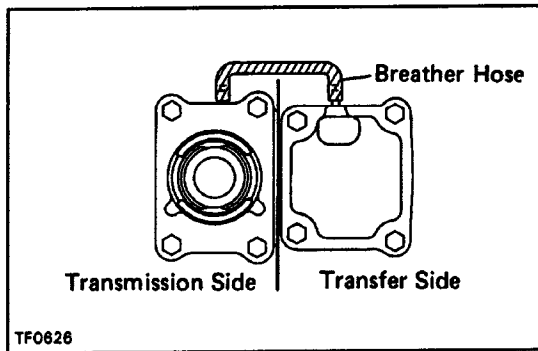
### 2. INSTALL ENGINE REAR MOUNTING

**Torque: 40 N-m (400 kgf-cm, 29 ft-lbf)**



### 3. INSTALL DYNAMIC DAMPER

**Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)**

**4. 22R-E/G58 AND A340F:****INSTALL BREATHER HOSE**

Connect the breather hose for transfer upper cover and transmission control retainer as shown.

**Hose depth:**

13 mm (0.51 in.)

**5. INSTALL TRANSFER WITH TRANSMISSION**

M/T – See pages G58 [MT1-11](#), R150F [MT2-12](#).

A/T – See pages [AT1-72](#).

**6. FILL TRANSMISSION AND TRANSFER WITH OIL**

M/T – See pages G58 [MT1-14](#), R150F [MT2-15](#).

A/T – See page [AT1-24](#).

**7. PERFORM ROAD TEST**

Check for abnormal noise and smooth operation.