






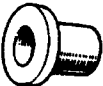



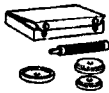


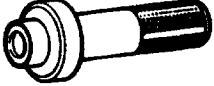


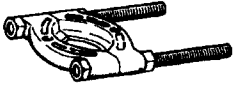



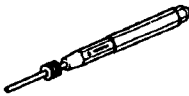

PREPARATION

SST (SPECIAL SERVICE TOOLS)

	09223-15020 Oil Seal & Bearing Replacer	
	09223-22010 Crankshaft Front Oil Seal Replacer	Front retainer oil seal
	09304-12012 Input Shaft Front Bearing Replacer	Shift fork shaft oil seal
	09316-60010 Transmission & Transfer Bearing Replacer	
	(09316-00010) Replacer Pipe	
	(09316-00070) Replacer 'F'	
	09330-00021 Companion Flange Holding Tool	
	09515-30010 Rear Wheel Bearing Replacer	Planetary gear outer bearing
	09550-10012 Replacer Set 'B'	
	(09252-10010) No. 1 Replacer Handle	
	(09557-10010) Differential Drive Pinion Front Bearing Replacer	Planetary gear inner bearing
	09550-22011 Rear Axle Bearing & Differential Tool Set	Extension housing oil seal
	(09550-00020) Handle	

	(09550-00031) Replacer	
	09554-30011 Differential Oil Seal Replacer	Planetary gear outer bearing
	09555-55010 Differential Drive Pinion Bearing Replacer	
	09921-00010 Spring Tension Tool	Oil pump spring seat
	09950-00020 Bearing Remover	
	09950-40010 Puller B Set	

RECOMMENDED TOOLS

	09031-00030 Pin Punch .	
	09905-00012 Snap Ring No.1 Expander.	

EQUIPMENT

Calipers	
Dial indicator	
Micrometer	
Torque wrench	
Feeler gauge	

LUBRICANT

Item	Capacity	Classification
Transfer oil	1.1 liters (1.2 US qts, 1.0 Imp.qts)	API GL-3 or GL-4 or GL-5 SAE 75W-90

SSM (SPECIAL SERVICE MATERIALS)

08826-00090	Seal Packing 1281, THREE BOND 1281 or equivalent (FIG)	Front case x Rear case Rear companion flange Extension housing x Rear case
08833-00080	Adhesive 1344, THREE BOND 1344. LOCTITE 242 or equivalent	Straight screw plug Extension housing set bolt Front retainer set bolt