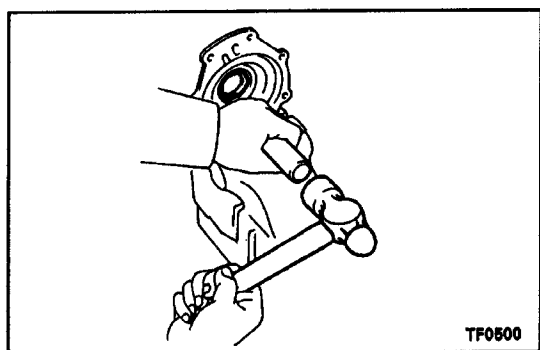
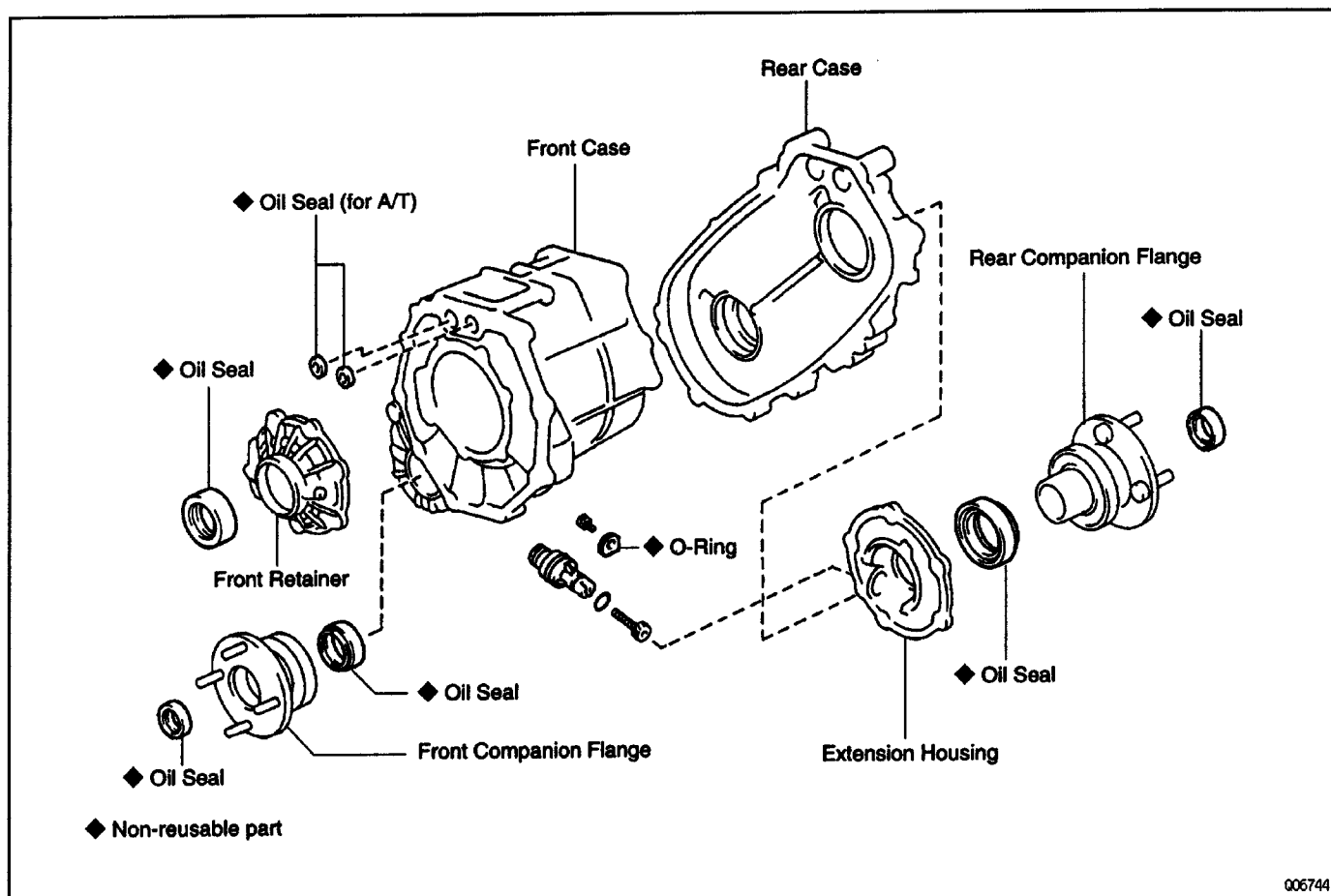


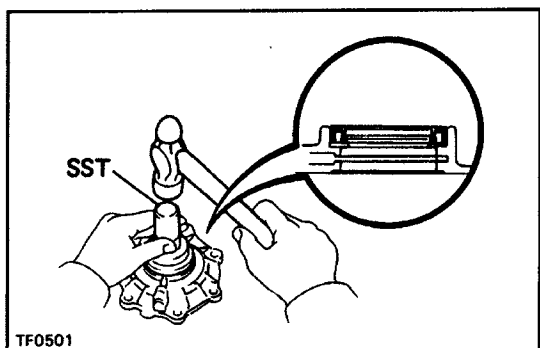
## OIL SEALS COMPONENTS



## OIL SEALS REPLACEMENT

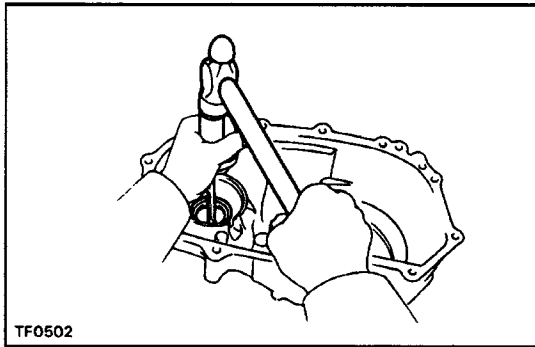
### 1. IF NECESSARY, REPLACE FRONT RETAINER OIL SEAL

(a) Using a screwdriver and hammer, drive out the oil seal.

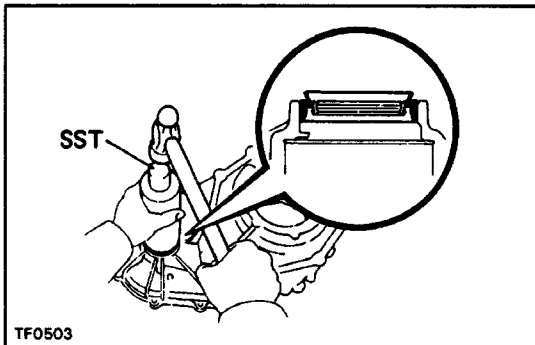


(b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the retainer upper surface.  
SST 09223-22010

(c) Coat the oil seal lip with MP grease.

**2. IF NECESSARY, REPLACE FRONT CASE OIL SEAL**

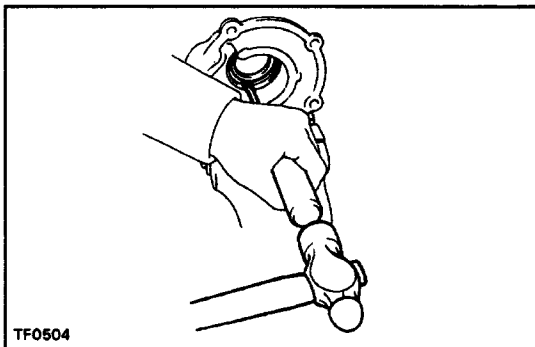
- (a) Using a screwdriver and hammer, drive out the oil seal.



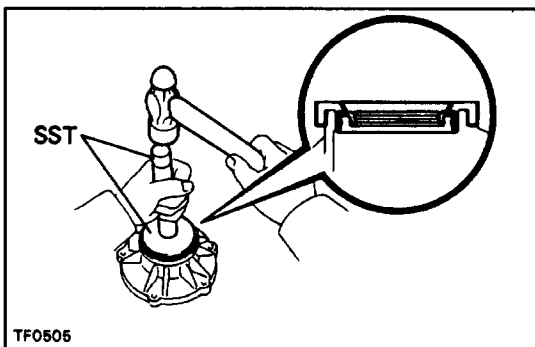
- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the case upper surface.

SST 09316 –80010 (09316 –00010)

- (c) Coat the lip of the oil seal with MP grease.

**3. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL**

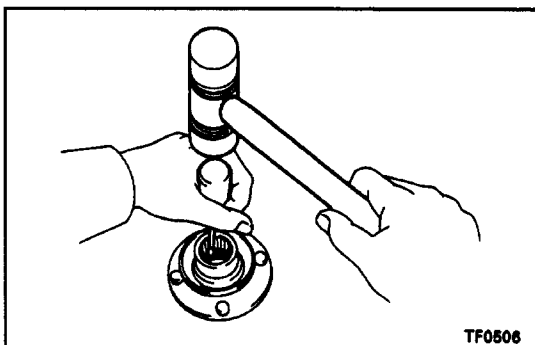
- (a) Using a screwdriver and hammer, drive out the oil seal.



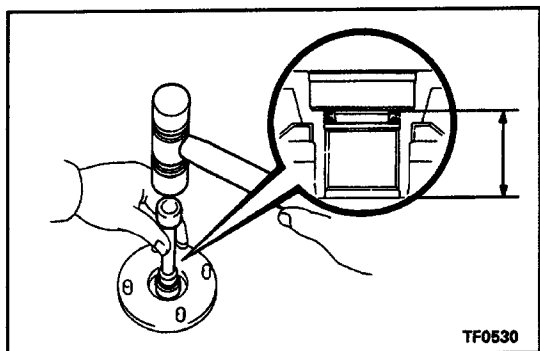
- (b) Using SST and a hammer, drive in a new oil seal until its surface is flush with the housing upper surface.

SST 09550–22011 (09550–00020, 09550–00031)

- (c) Coat the lip of the oil seal with MP grease.

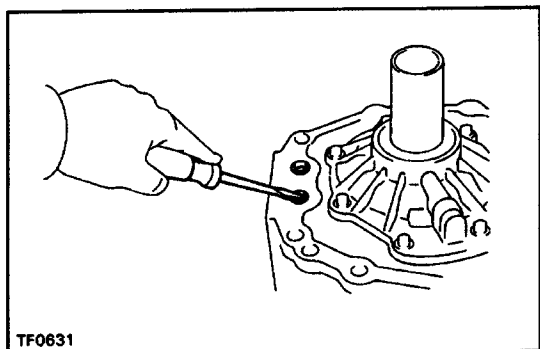
**4. IF NECESSARY, REPLACE FRONT AND REAR COMPANION FLANGE OIL SEAL**

- (a) Using a screwdriver and hammer, drive out the oil seal.



(b) Using a socket wrench and hammer, drive in a new oil seal.

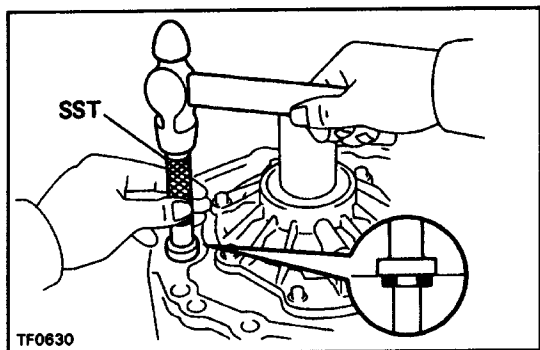
(c) Coat the lip of the oil seal with MP grease.



**5. 22R-E/G58, A340F:**

**IF NECESSARY, REPLACE SHIFT FORK SHAFT OIL SEALS**

(a) Using a screwdriver, pry out the oil seal.



(b) Using SST and a hammer, drive in a new oil seal.

SST 09304-12012

**Oil seal depth:**

**-0.5 ~ 0.5 mm (-0.020 ~ 0.020 in.)**