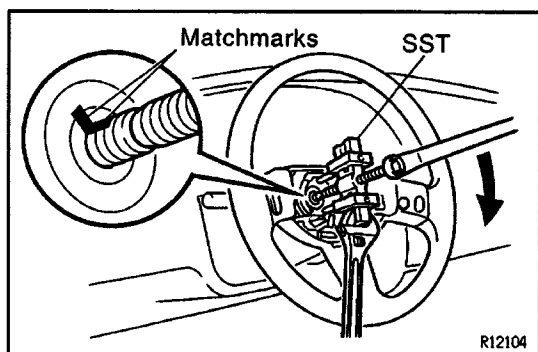
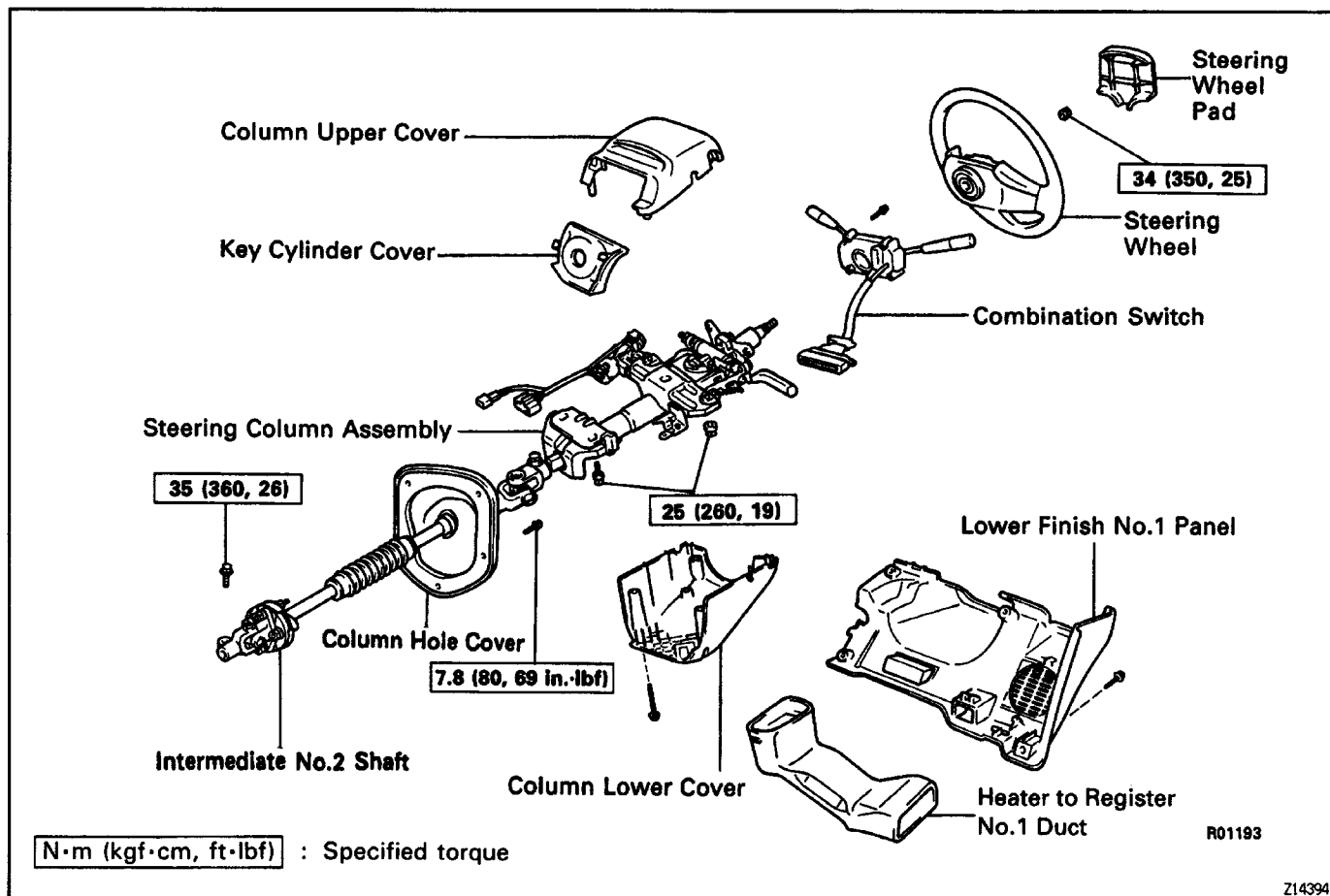


# ASSEMBLY REMOVAL AND INSTALLATION

Remove and install the parts, as shown.

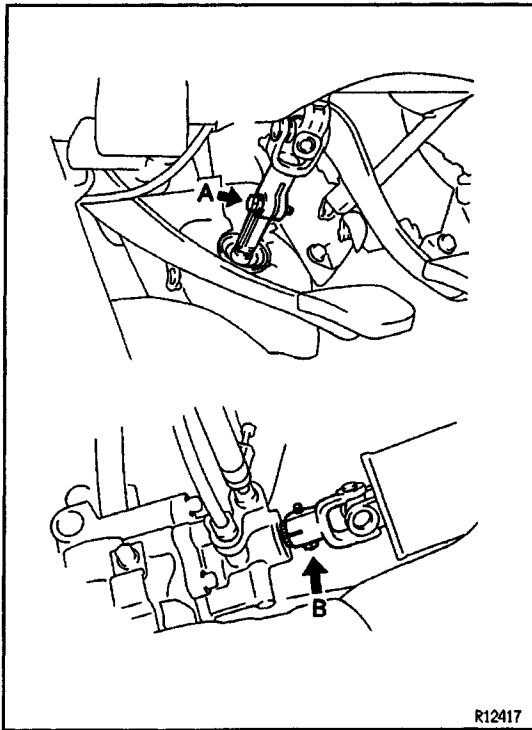


## MAIN POINTS OF REMOVAL AND INSTALLATION

### 1. REMOVE STEERING WHEEL

- Remove the steering wheel pad.
  - Remove the wheel set nut.
  - Place matchmarks on the steering wheel and main shaft.
  - Using SST, remove the steering wheel.
- SST 09950-50010 (09951-05010, 09952-05010, 09953-05020, 09954-05020)

### 2. REMOVE 5 COLUMN HOLE COVER SET BOLTS

**3. DISCONNECT INTERMEDIATE NO.2 SHAFT**

- (a) Place matchmarks on the control valve shaft and intermediate No.2 shaft.
- (b) Loosen the bolt A and remove bolt B.

**4. REMOVE STEERING COLUMN ASSEMBLY**

- (a) Disconnect the connectors.
- (b) Remove the 2 column set bolts and nuts.

**5. INSTALL STEERING COLUMN ASSEMBLY**

- (a) Torque the 2 column set bolts and nuts.  
**Torque: 25 N-m (260 kgf-cm, 19 ft-lbf)**
- (b) Connect the connectors.

**6. CONNECT INTERMEDIATE NO.2 SHAFT**

- (a) Align the matchmarks on the control valve shaft and intermediate No.2 shaft.
- (b) Torque the bolt B.  
**Torque: 35 N-m (360 kgf-cm, 26 ft-lbf)**
- (c) Torque the bolt A.  
**Torque: 35 N-m (360 kgf-cm, 26 ft-lbf)**

**7. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the wheel and main shaft.
- (b) Torque the wheel set nut.  
**Torque: 34 N-m (350 kgf-cm, 25 ft-lbf)**
- (c) Install steering wheel pad.

**8. CHECK STEERING WHEEL CENTER POINT**