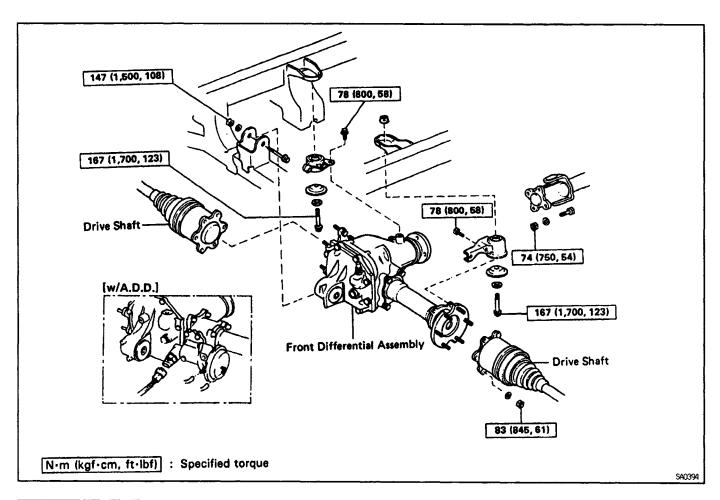
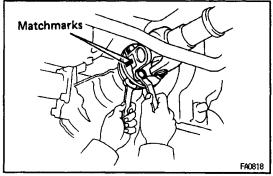
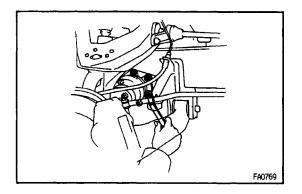
ASSEMBLY REMOVAL AND INSTALLATION COMPONENTS





FRONT DIFFERENTIAL REMOVAL

- 1. DRAIN DIFFERENTIAL OIL
- 2. DISCONNECT FRONT PROPELLER SHAFT
 - (a) Place matchmarks on the flanges.
 - (b) Remove the 4 nuts, washers and bolts, disconnect the front propeller shaft.

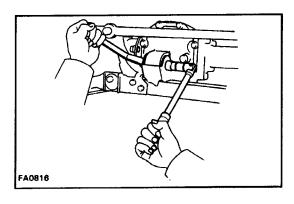


3. DISCONNECT DRIVE SHAFTS FROM SIDE GEAR SHAFT

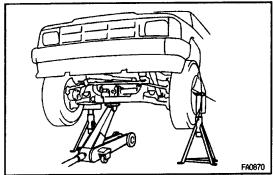
Loosen the 6 nuts, while depressing the brake pedal, and disconnect the drive shafts from the side gear shaft.

4. w/ A.D.D.:

DISCONNECT VACUUM HOSES AND 4WD INDICATOR SWITCH CONNECTOR

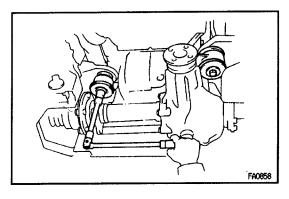


5. REMOVE FRONT DIFFERENTIAL FRONT MOUNT-ING BOLT AND NUT

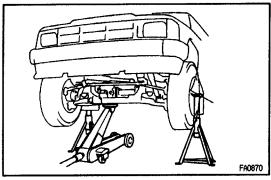


6. REMOVE FRONT DIFFERENTIAL ASSEMBLY

(a) Support the front differential with a jack.

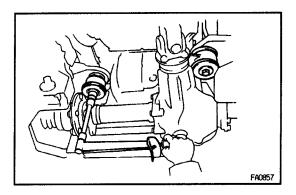


- (b) Remove the left and right rear mounting bolts, and remove the front differential.
- (c) Lower the jack and remove the differential assembly.

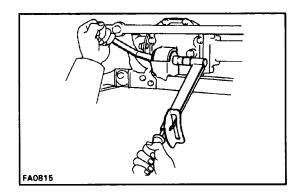


FRONT DIFFERENTIAL INSTALLATION

- 1. INSTALL FRONT DIFFERENTIAL ASSEMBLY
 - (a) Install the front differential to the frame, and support with a jack.

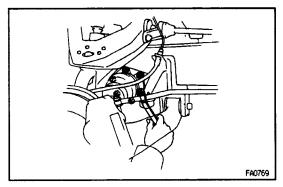


(b) Install and torque the left and right rear mounting bolts. Torque: 167 N-m (1,700 kgf-cm, 123 ft-lbf)



2. INSTALL DIFFERENTIAL FRONT MOUNTING BOLT AND NUT

Torque: 147 N-m (1,500 kgf-cm, 108 ft-lbf)



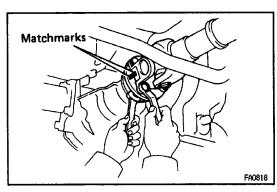
3. w/ A.D.D.:

CONNECT VACUUM HOSES AND 4WD INDICATOR SWITCH CONNECTOR

4. CONNECT DRIVE SHAFTS TO SIDE GEAR SHAFT

Connect the drive shafts to the side gear shaft, and install and torque the nuts while depressing the brake pedal.

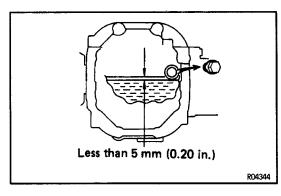
Torque: 83 N-m (845 kgf-cm, 61 ft-lbf)



5. CONNECT FRONT PROPELLER SHAFT

- (a) Align the matchmarks and connect the propeller shaft to the flange with the 4 bolts, washers and nuts.
- (b) Torque the bolts.

Torque: 74 N-m (750 kgf-cm, 54 ft-lbf)



6. FILL DIFFERENTIAL WITH GEAR OIL

w/ A. D. D.:

Oil type:

Hypoid gear oil API GL-5

Recommended oil viscosity:

SAE 75W-90

Capacity:

1.86 liters (1.97 US qts, 1.64 lmp.qts)

w/o A.D.D.:

Oil type:

Hypoid gear oil API GL-5

Recommended oil viscosity:

Above -18° C (0° F) SAE 90

Below -18° C (0° F) SAE 80W or 80W - 90

Capacity:

1.60 liters (1.69 US qts, 1.41 lmp.qts)