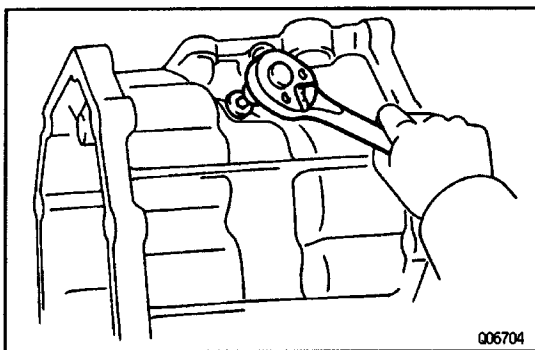
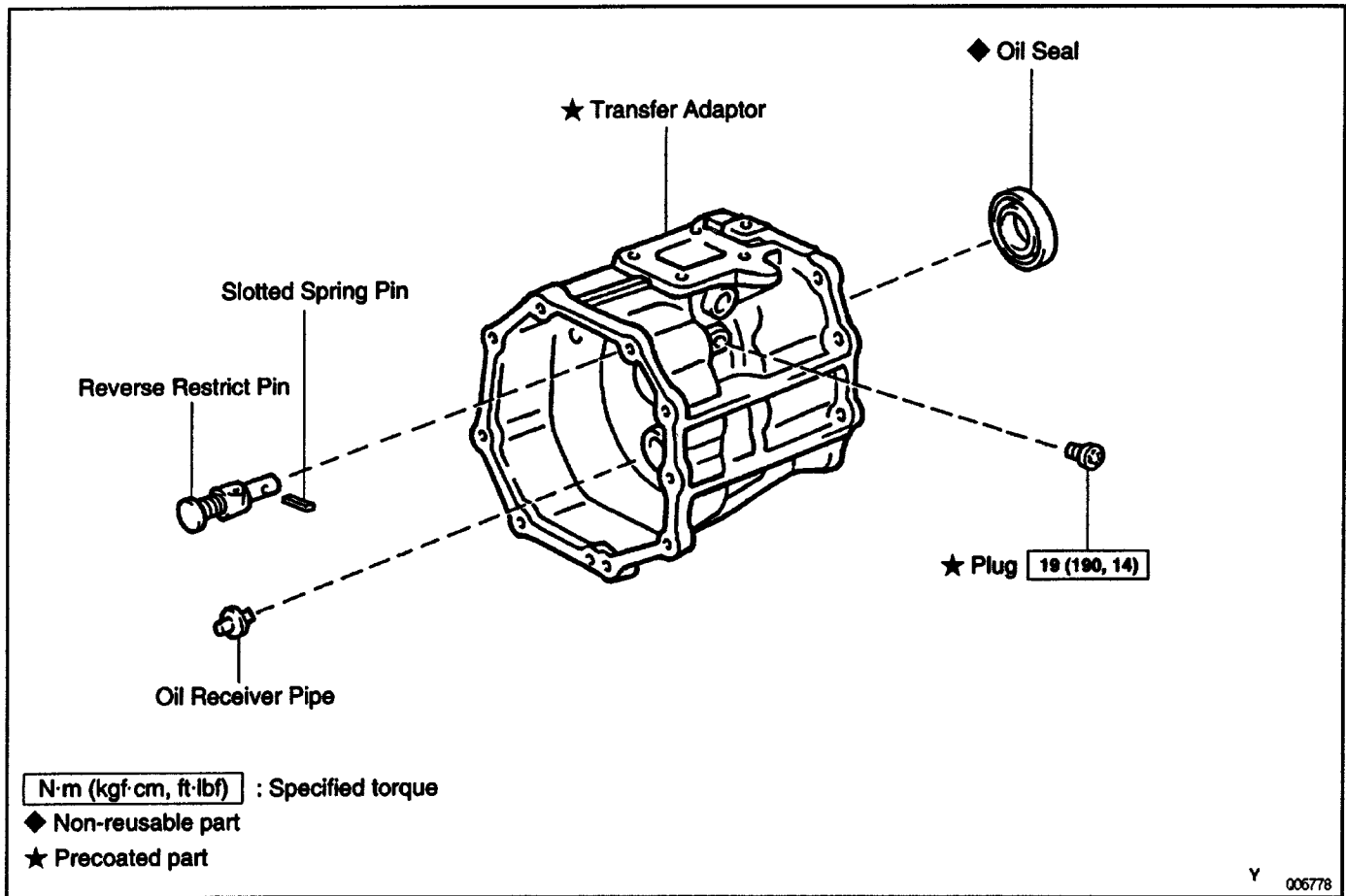


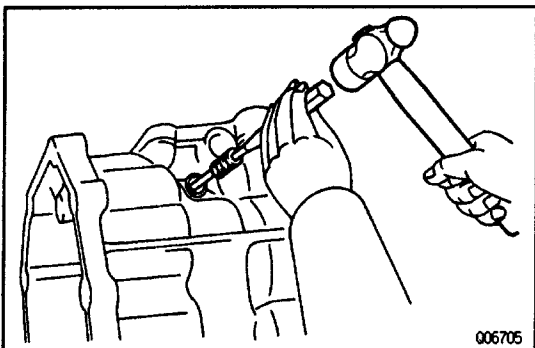
TRANSFER ADAPTOR COMPONENTS



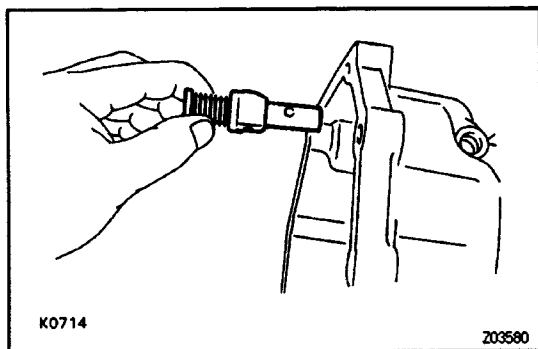
REVERSE RESTRICT PIN REPLACEMENT

1. REMOVE REVERSE RESTRICT PIN

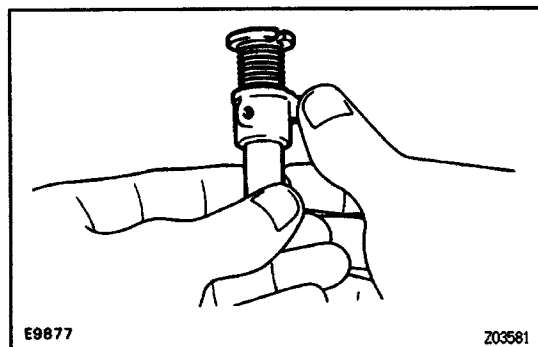
- (a) Using a torx socket wrench, remove the screw plug.
(Torx socket wrench T40 09042-00020)



- (b) Using a pin punch and hammer, drive out the slotted spring pin.

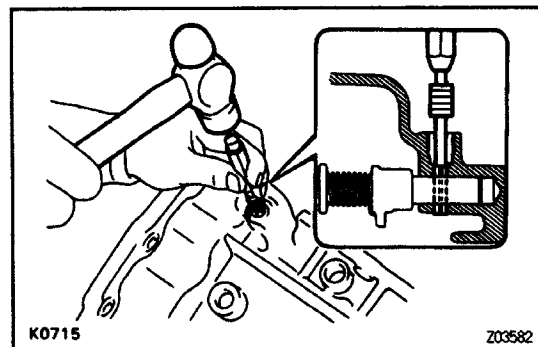


(c) Remove the reverse restrict pin.



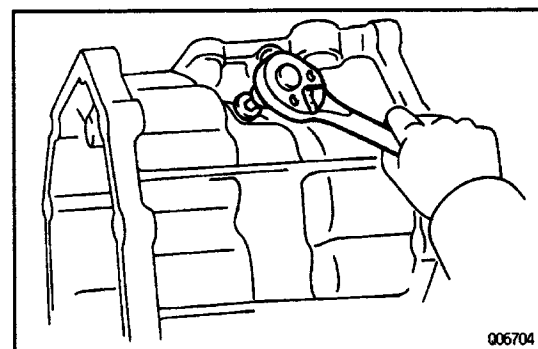
2. REVERSE RESTRICT PIN INSPECTION

Turn and push the reverse restrict pin by hand.
Check for smooth operation.



3. INSTALL REVERSE RESTRICT PIN

- (a) Install the reverse restrict pin to the transfer adaptor.
- (b) Using a pin punch and hammer, drive in the slotted spring pin, as shown.



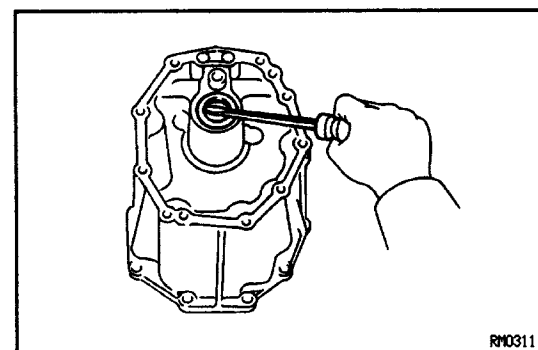
- (c) Apply sealant to the plug threads.

**Sealant: Part No.08833-00080, THREE BOND 1344,
LOCTITE 242 or equivalent**

- (d) Using a torx socket wrench, install and torque the screw plug.

(Torx socket wrench T40 09042-00020)

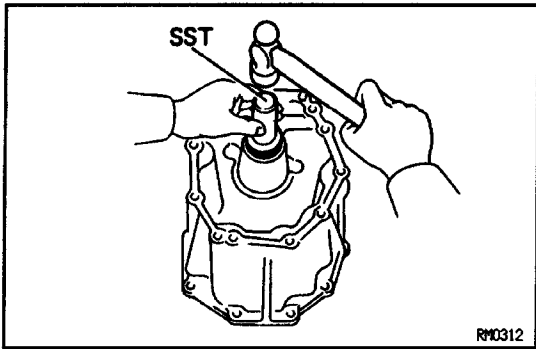
Torque: 19 N-m (190 kgf-cm, 14 ft-lbf)



OIL SEAL REPLACEMENT

**IF NECESSARY, REPLACE TRANSFER ADAPTOR
OIL SEAL**

- (a) Using a screwdriver, pry out the oil seal.



- (b) Using SST and a hammer, drive in a new oil seal.
SST 09325-12010