

# SERVICE SPECIFICATIONS

## SERVICE DATA

Ignition timing	w/ Terminals TE1 and E1 connected	10° BTDC @ idle
Firing order	–	1 – 2 – 3 – 4 – 5 – 6
High-tension cord	Resistance <b>Maximum</b>	25 kΩ per cord
Spark plug	Recommended spark plug Recommended spark plug Correct electrode gap	<b>ND</b> <b>NGK</b> K16R-U BKR5EYA 0.8 mm (0.031 in.)
Ignition coil	Primary coil resistance Primary coil resistance Secondary coil resistance Secondary coil resistance	<b>Cold</b> <b>Hot</b> <b>Cold</b> <b>Hot</b> 0.36 – 0.55 Ω 0.45 – 0.65 Ω 9.0 – 15.4 kΩ 11.4 – 18.1 kΩ
Distributor	Air gap Signal generator (pickup coil) resistance (Cold)  G1 – G⊖ G2 – G⊖ NE – G⊖ Signal generator (pickup coil) resistance (Hot) G1 – G⊖ G2 – G⊖ NE – G⊖	0.2 – 0.5 mm (0.008 – 0.020 in.)  125 – 200 Ω 125 – 200 Ω 155 – 250 Ω  160 – 235 Ω 160 – 235 Ω 190 – 290 Ω

## TORQUE SPECIFICATIONS

Part tightened	N·m	kgf·cm	ft·lbf
Spark plug x Cylinder head	18	180	13
Distributor x Cylinder head	18	185	13