SERVICE SPECIFICATIONS SERVICE DATA

Thermostat	valve opening procedure		80 - 84°C (176 - 183°F)
			8 mm (0.31 in.) or more
Radiator cap	Relief valve opening pressure	STD 74 - 103 kPa (0.75 - 1.05 kgf/cm², 10.7 - 14.9 psi)	
	Relief valve opening pressure	Minimum	59 kPa (0.6 kgf/cm², 8.8 psi)

TORQUE SPECIFICATIONS

Part tightened	N⋅m	kgf-cm	ft-lbf
Water pump x Cylinder block – Long bolt	18	185	13
Water pump x Cylinder block – Short bolt	20	200	14
Water inlet x Water pump	20	200	14