



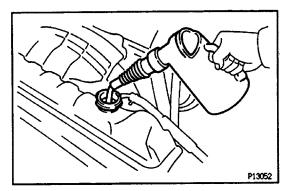
#### 1. DRAIN ENGINE COOLANT

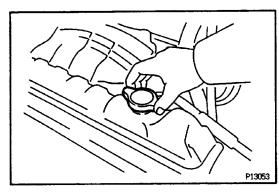
(a) Remove the radiator cap.

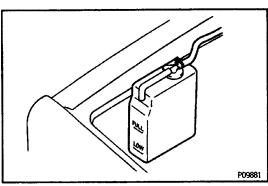
CAUTION: To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, a: fluid and steam can be blown out under

pressure.

- (b) Loosen the drain plugs, and drain the engine coolant.
- (c) Close the drain plugs.







# **FILL ENGINE COOLANT**

- (a) Slowly fill the system with engine coolant.
  - Use a good brand of ethylene glycol base engine coolant and mix it according to the manufacturer's directions.
  - Using engine coolant which includes more than 50 % ethylene–glycol (but not more than 70 %) is recommended.

### NOTICE:

- Do not use an alcohol type engine coolant.
- The engine coolant should be mixed with demineralized water or distilled water.

## Capacity:

M/T

10.0 liters (10.6 US qts, 8.8 lmp. qts)

A/T

9.8 liters (10.4 US qts, 8.6 lmp. qts)

- (b) Install the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) If necessary, refill engine coolant into the reservoir tank until it is "FULL" line.

## 3. CHECK ENGINE COOLANT FOR LEAKS