

# SERVICE SPECIFICATIONS

## SERVICE DATA

Pedal height from floor panel	<b>157.5 mm (6.201 in.)</b>
Pedal height from asphalt sheet	<b>151.5 mm (5.965 in.)</b>
Push rod play at pedal top	<b>1.0–5.0 mm (0.039–0.197 in.)</b>
Pedal freeplay	<b>5.0–15.0 mm (0.197–0.591 in.)</b>
Clutch release point from pedal full stroke end position	<b>25 mm (0.98 in.) or more</b>
Disc rivet heed depth (Minimum)	<b>0.3 mm (0.012 in.)</b>
Disc runout (Maximum)	<b>0.8 mm (0.031 in.)</b>
Flywheel runout (Maximum)	<b>0.1 mm (0.004 in.)</b>
Diaphragm spring finger wear (Maximum depth)	<b>0.6 mm (0.024 in.)</b>
Diaphragm spring finger wear (Maximum width)	<b>5.0 mm (0.197 in.)</b>
Diaphragm spring tip non –alignment (Maximum)	<b>0.5 mm (0.020 in.)</b>

## TORQUE SPECIFICATIONS

Part tightened	<b>N-m</b>	<b>kgf-cm</b>	<b>ft-lbf</b>
Clutch line union	<b>15</b>	<b>155</b>	<b>11</b>
Master cylinder installation nut	<b>13</b>	<b>130</b>	<b>9</b>
Bleeder plug	<b>11</b>	<b>110</b>	<b>8</b>
Clutch cover x Flywheel	<b>19</b>	<b>195</b>	<b>14</b>
Release cylinder installation bolt	<b>12</b>	<b>120</b>	<b>9</b>
Release fork support <b>3VZ – E</b>	<b>47</b>	<b>480</b>	<b>35</b>
<b>22R – E</b>	<b>39</b>	<b>400</b>	<b>29</b>