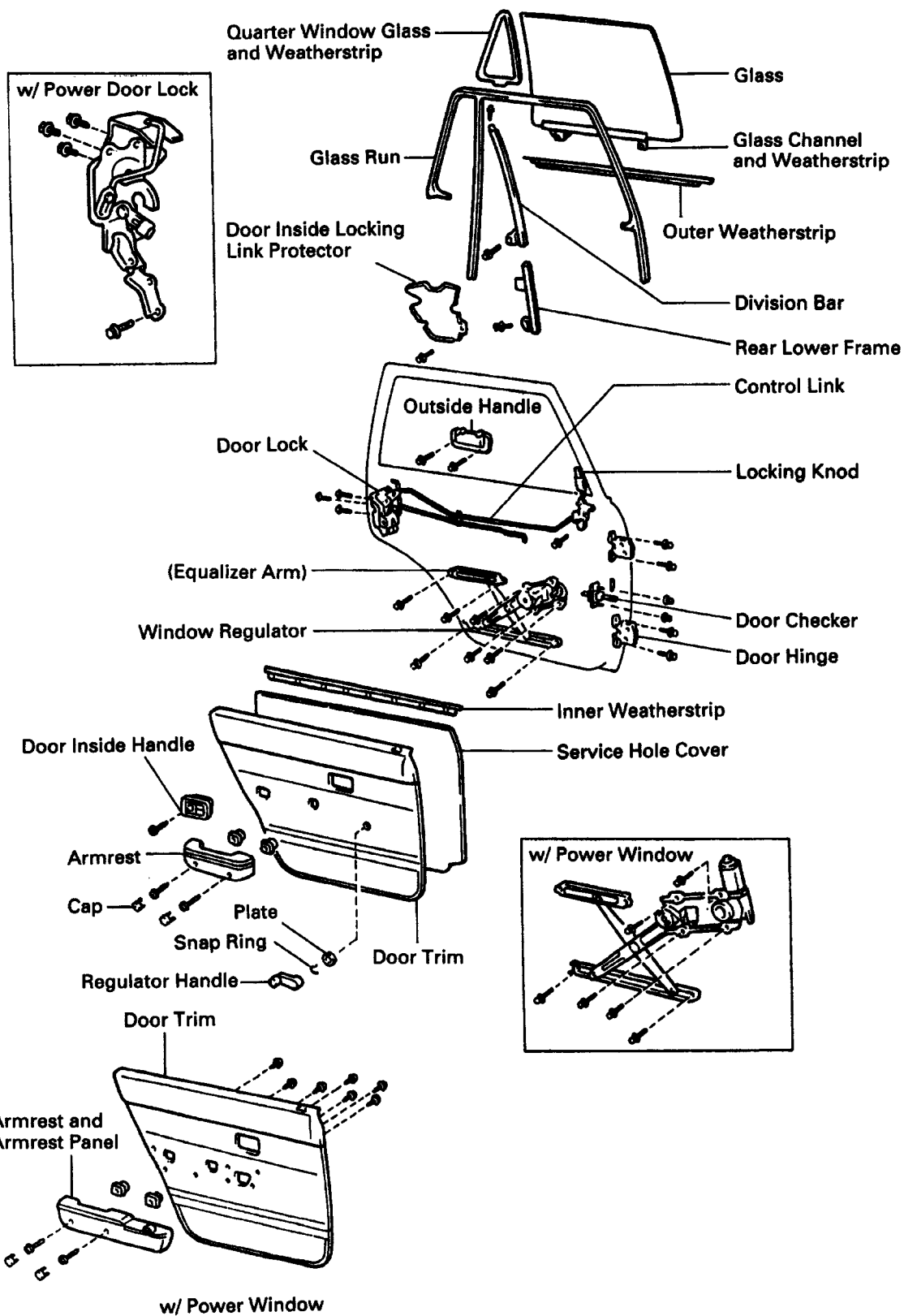
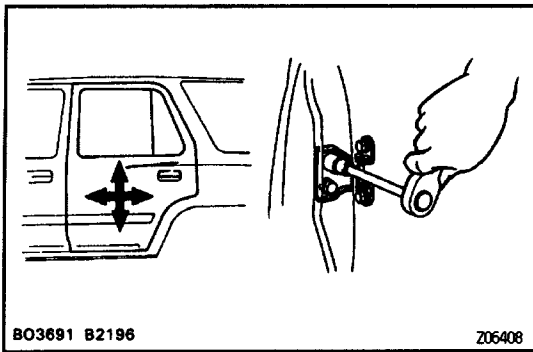


# REAR DOOR COMPONENTS





## REAR DOOR ADJUSTMENT

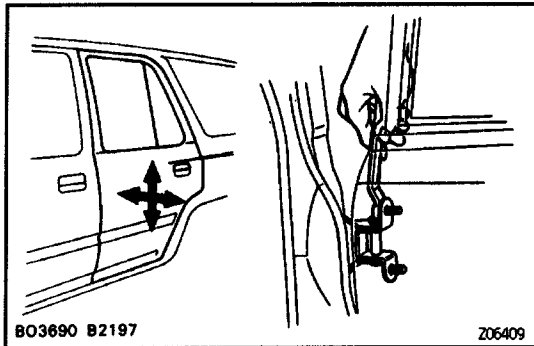
### 1. ADJUST DOOR IN FORWARD/ REARWARD AND VERTICAL DIRECTIONS

#### (Upper Side)

Loosen the body side hinge nuts to adjust.

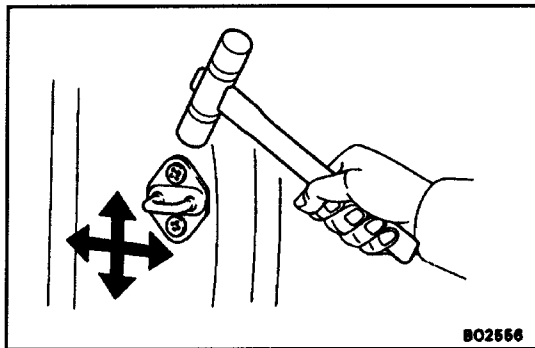
#### (Lower Side)

Loosen the body side hinge bolts to adjust.



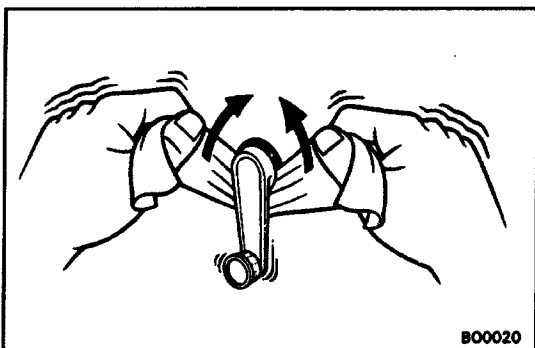
### 2. ADJUST DOOR IN LEFT/ RIGHT AND VERTICAL DIRECTIONS

Loosen the door side hinge bolts to adjust.



### 3. ADJUST DOOR LOCK STRIKER

- Check that the door fit and door lock linkages are adjusted correctly.
- Adjust the striker position by slightly loosening the striker mounting screws, and hitting the striker with a hammer.
- Tighten the striker mounting screws again.

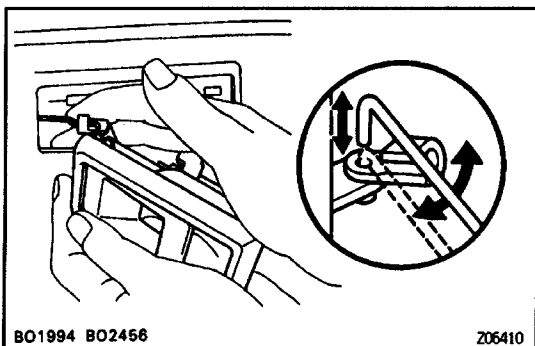


## REAR DOOR DISASSEMBLY

### 1. w/o Power Window:

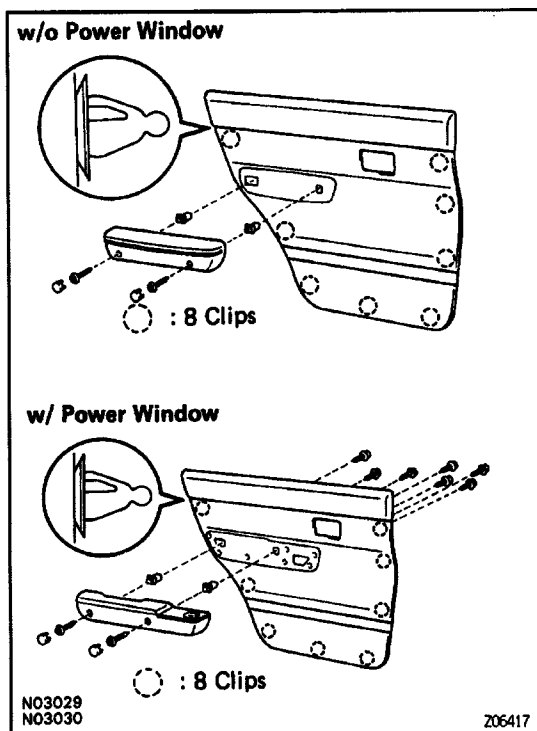
#### REMOVE REGULATOR HANDLE

Pull off the snap ring with a cloth and remove the regulator handle and the plate.



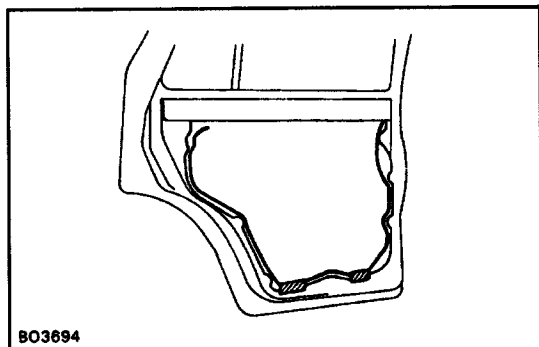
### 2. REMOVE DOOR INSIDE HANDLE

- Remove the screw, and slide the handle forward.
- Disconnect the handle from the control link and remove the handle.



### 3. REMOVE DOOR TRIM

- (a) Remove the 2 caps from the armrest.
  - (b) w/ Power Window:  
Remove the 2 screws from the armrest.  
w/o Power Window:  
Remove the 2 screws and the armrest.
  - (c) w/ Power Window:  
Remove the armrest panel by pulling upward, then disconnect the connectors.
  - (d) Insert the screwdriver between the retainers and door trim to pry it loose.
- HINT: Tape the screwdriver tip before use.
- (e) Remove the door trim.
  - (f) w/ Power Window:  
Remove the 7 screws and the armrest from the door trim.
  - (g) Remove the inner weatherstrip from the door trim.



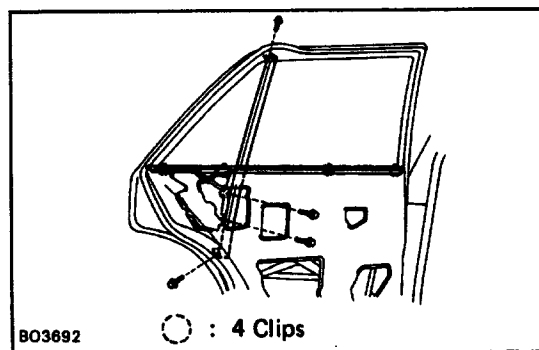
### 4. REMOVE SERVICE HOLE COVER

### 5. REMOVE OUTER WEATHERSTRIP

Pry loose the clips from the edge of the panel, and remove the outer weatherstrip.

### 6. REMOVE DIVISION BAR AND REAR LOWER FRAME

- (a) Remove the glass run from the division bar.
- (b) Remove the screw under the weatherstrip.
- (c) Remove the 3 bolts from the door panel.
- (d) Pull out the division bar and the rear lower frame.



### 7. REMOVE QUARTER WINDOW GLASS WITH WEATHERSTRIP

Remove the quarter window glass together with the weatherstrip by pulling it forward.

### 8. REMOVE DOOR INSIDE LOCKING LINK PROTECTOR

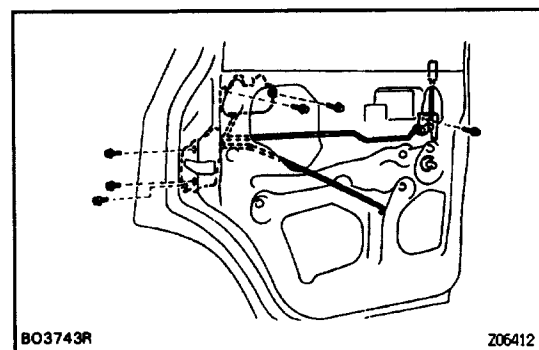
### 9. REMOVE GLASS RUN

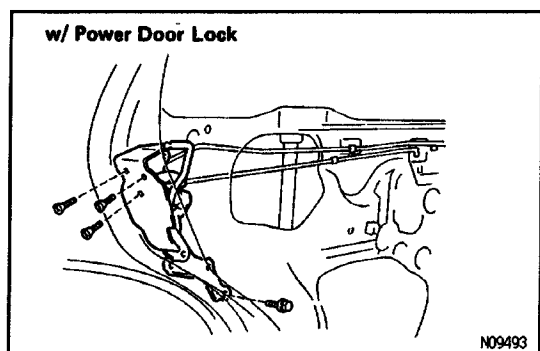
### 10. REMOVE INSIDE LOCKING KNOB AND CONTROL LINK

- (a) Disconnect the control links from the locking knot and door lock.
- (b) Remove the inside locking knob.
- (c) Remove the screw and the control link.

### 11. REMOVE DOOR LOCK AND OUTSIDE HANDLE

- (a) Disconnect the link from the outside handle.





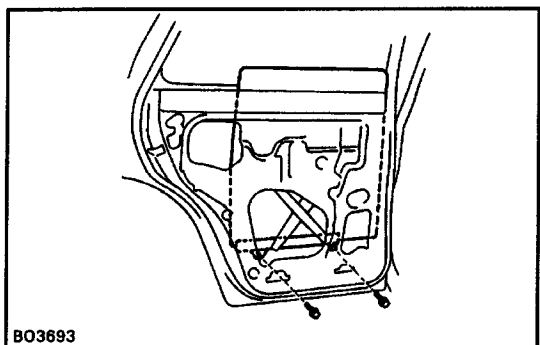
(b) w/ Power Door Lock:

Disconnect the connector, remove the 3 screws, bolt and the door lock with the motor.

w/o Power Door Lock:

Remove the 3 screws and the door lock.

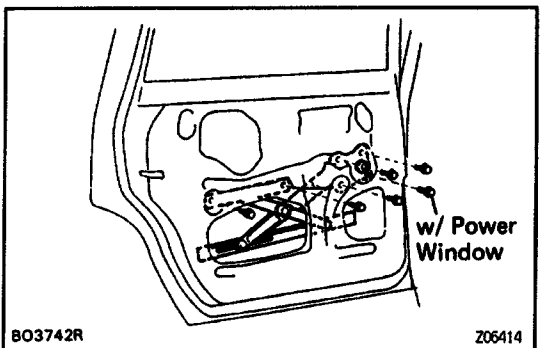
(c) Remove the 2 bolts and the outside handle.



## 12. REMOVE DOOR GLASS AND WINDOW REGULATOR

(a) Remove the 2 glass channel mounting bolts.

(b) Place the glass in the door cavity.



(c) Remove the 2 equalizer arm bracket mounting bolts.

(d) w/ Power Window:

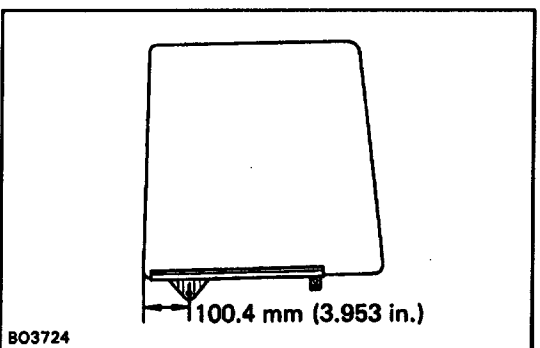
Disconnect the connector, then remove the 4 regulator mounting bolts.

w/o Power Window:

Remove the 3 regulator mounting bolts.

(e) Remove the regulator through the service hole.

(f) Remove the glass by pulling it upward.

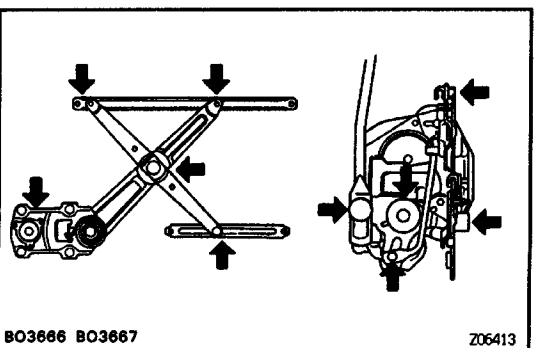


## GLASS REPLACEMENT

1. REMOVE GLASS CHANNEL WITH SCREWDRIVER OR LIKE OBJECT

2. APPLY SOAPY WATER TO INSIDE OF WEATHER-STRIP

3. INSTALL CHANNEL BY TAPPING IT WITH PLASTIC HAMMER



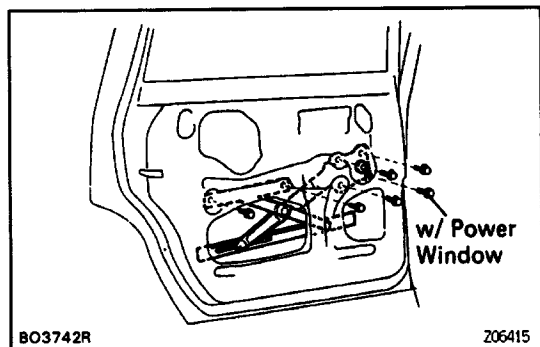
## REAR DOOR ASSEMBLY

1. BEFORE INSTALLING PARTS COAT THEM WITH MP GREASE

(a) Apply MP grease to the sliding surface and gears of the window regulator.

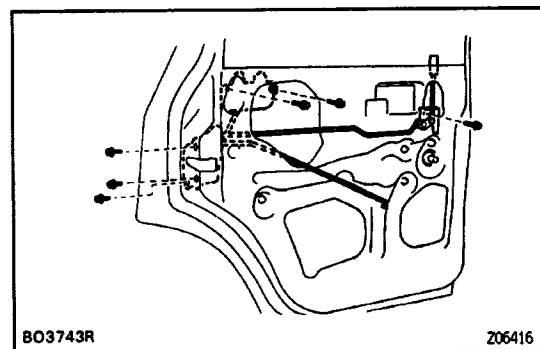
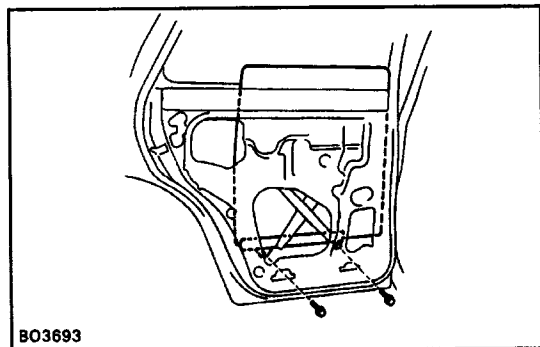
**NOTICE:** Do not apply MP grease to the spring of the window regulator.

- (b) Apply MP grease to the sliding surface of the door lock.



## 2. INSTALL WINDOW REGULATOR AND DOOR GLASS

- (a) Place the glass in the door cavity.  
 (b) Place the regulator through the service hole.  
 (c) w/ Power Window:  
     Install the 4 regulator mounting bolts, then connect the connector.  
     w/o Power Window:  
     Install the 3 regulator mounting bolts.  
 (d) Install the equalizer arm and temporarily tighten the 2 equalizer arm mounting bolts.  
 (e) Attach the glass to the window regulator with the 2 bolts.



## 3. INSTALL OUTSIDE HANDLE AND DOOR LOCK

- (a) Install the handle with the 2 bolts.  
 (b) w/ Power Door Lock:  
     Install the door lock with the 3 screws and bolt, then connect the connector.  
     w/o Power Door Lock:  
     Install the door lock with the 3 screws.  
 (c) Connect the links to the outside handle.

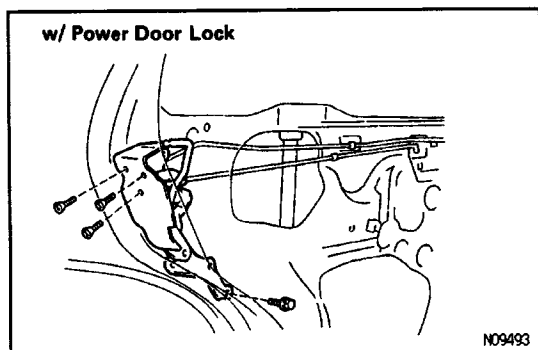
## 4. INSTALL LOCKING KNOB AND CONTROL LINK

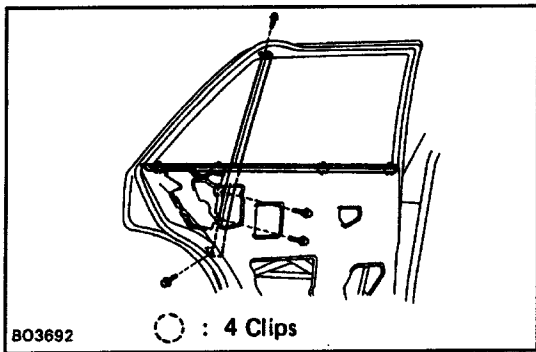
- (a) Install the inside locking knob.  
 (b) Connect the control link to the door lock and locking knob.  
 (c) Install the control link with the screw.

## 5. INSTALL GLASS RUN

## 6. PLACE DOOR INSIDE LOCKING LINK PROTECTOR

## 7. INSTALL QUARTER WINDOW GLASS WITH WEATHERSTRIP

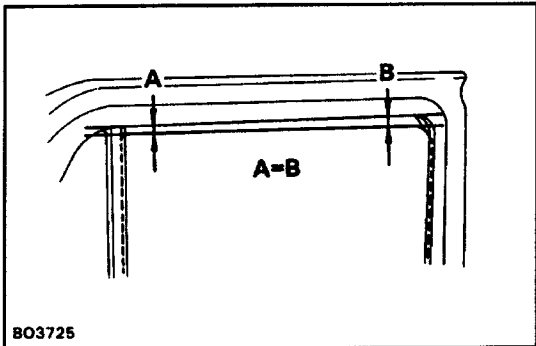


**8. INSTALL REAR LOWER FRAME AND DIVISION BAR**

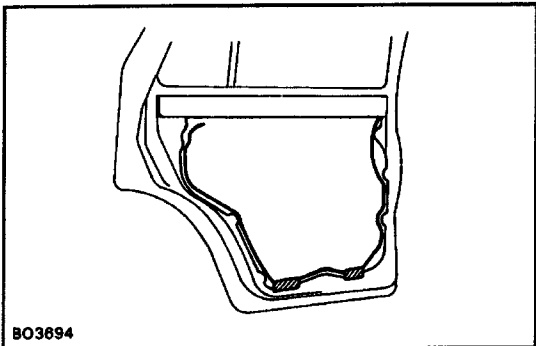
- (a) Install the rear lower frame and the division bar with the screw and the 3 bolts.
- (b) Install the glass run to the division bar and the frame.

**9. INSTALL OUTER WEATHERSTRIP**

Insert the claw of the clips into the upper panel slit and push the weatherstrip onto the panel.

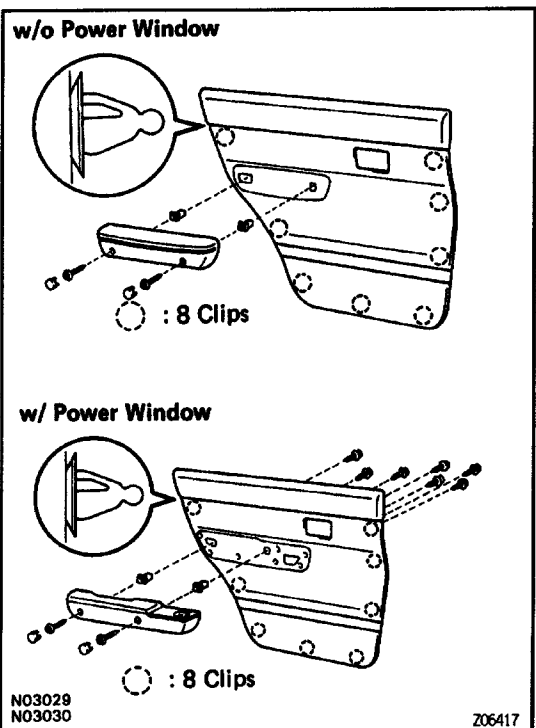
**10. ADJUST DOOR GLASS**

Adjust the equalizer arm up or down and tighten it where dimensions A and B, as shown are equal.

**11. INSTALL SERVICE HOLE COVER**

- (a) Seal the service hole cover with adhesive.
- (b) Insert the lower edge of the service hole cover into the panel slit.
- (c) Seal the panel slit with the cotton tape.

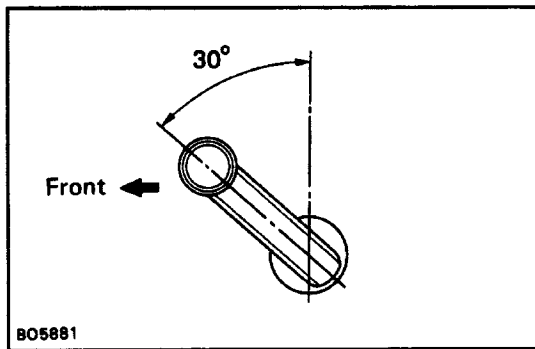
**NOTICE: Do not block the trim clip sealing with the tape.**

**12. INSTALL DOOR TRIM**

- (a) Install the inner weatherstrip to the door trim.
- (b) w/ Power Window:  
Install the armrest with the 7 screws to the door trim.
- (c) Install the door trim with retainers to the inside panel by tapping.
- (d) w/ Power Window:  
Connect the connectors and install the armrest panel.
- (e) w/ Power Window:  
Install the 2 screws to the armrest.  
w/o Power Window:  
Install the armrest with the 2 screws.
- (f) Install the 2 caps to the armrest.

**13. INSTALL DOOR INSIDE HANDLE**

- (a) Connect the handle to control link.
- (b) Push the inside handle in the door panel, and slide it rearward.
- (c) Install the screw.

**14. w/o Power Window:****INSTALL REGULATOR HANDLE**

With door window fully closed, install the plate and regulator handle with the snap ring, as shown.