


PREPARATION**SST (SPECIAL SERVICE TOOLS)**

	09812-00020 Door Hinge Set Bolt Wrench	
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LUBRICANT

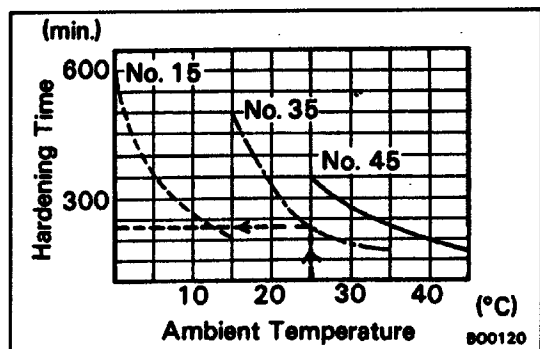
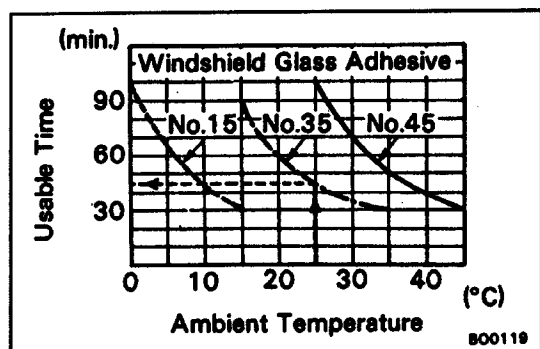
Item	Capacity	Classification
MP grease	-	-

SSM (SPECIAL SERVICE MATERIALS)

08833-00030 Three cement black or equivalent	Windshield Moulding Back Wind Moulding Windshield Back Window Glass
08833-00070 Adhesive 1324, THREE BOND 1324 or equivalent	Front Door
08850-00065 Butyl Tape Set	Quarter Window
08850-00070 Windshield glass adhesive set No. 15 or equivalent	Windshield Back Window Glass (0-15°C or 32-59°F)
08850-00080 Windshield glass adhesive set No.35 or equivalent	Windshield Back Window Glass (35-45°C or 59-95°F)
08850-00090 Windshield glass adhesive set No.45 or equivalent	Windshield Back Window Glass (35-45°C or 95-113°F)

Ambient temperature	Part No.	Part Name
0 - 15°C (32 - 59°F)	08850-00070	Windshield glass adhesive set No. 15
15 - 35°C (59 - 95°F)	08850-00080	Windshield glass adhesive set No. 35
35 - 45°C (95 - 113°F)	08850-00090	Windshield glass adhesive set No. 45

V00250



1. CHOOSE SUITABLE ADHESIVE SET

Use an adhesive set suitable for the ambient temperature.

2. CHECK ADHESIVE USABLE TIME

After mixing main and hardening agents, finish glass installation within the specified time, as shown.

Example: For glass installation in an ambient temperature of 25°C (77°F), apply adhesive set No. 35 within 45 minutes.

3. CHECK ADHESIVE HARDENING TIME

After main and hardening agents are mixed, leak tests should be made only after the hardening time has elapsed.

Example: The hardening time for adhesive set No. 35 with ambient temperature of 25°C (77°F) is 2 and 1 / 2 hours.

NOTICE: Do not drive the vehicle until at least double the hardening time has elapsed.