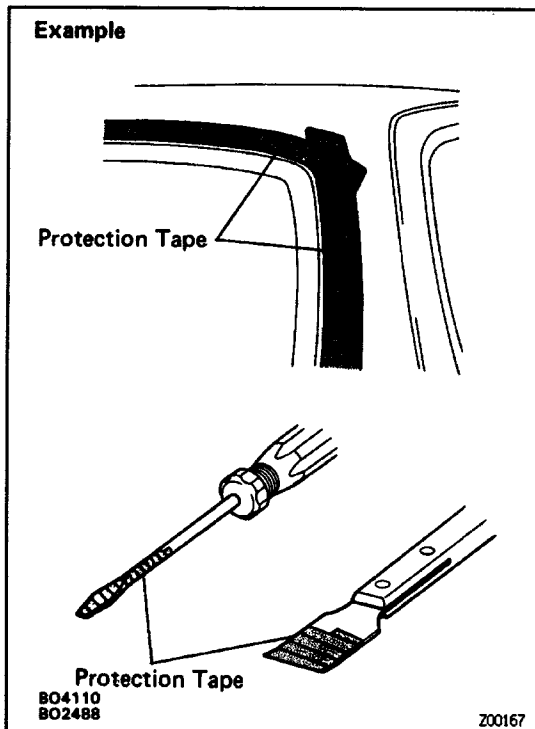


BODY



GENERAL INFORMATION

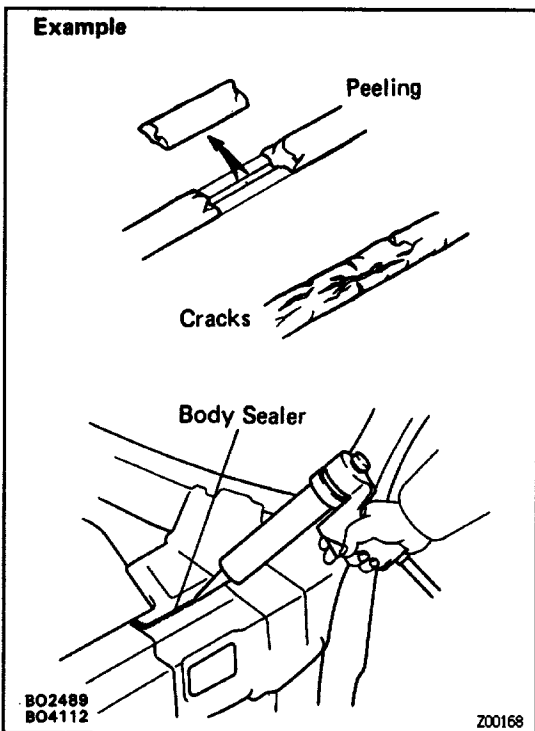
HANDLING PRECAUTIONS

Taping

When it is possible that the body or parts may be scratched during the operation, apply protection before starting work.

Example:

1. Before starting work, apply protection tape to body surfaces around parts to be removed and installed.
2. Before prying parts loose with a screwdriver to scraper etc., apply protection tape to the tip of the tool to avoid scratching parts or painted surfaces of the body.



ANTI-RUST TREATMENT

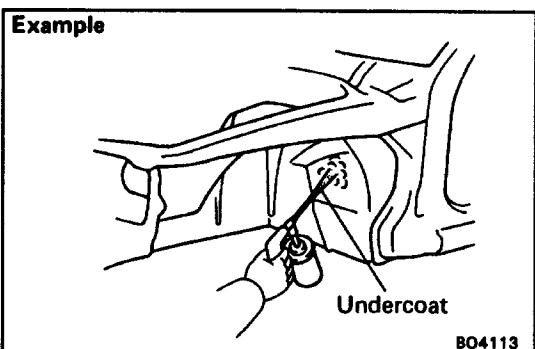
Anti-rust treatment used on the vehicle body includes body sealer, undercoat, rust inhibitor and paint.

HINT: Refer to the Body Collision Damage Repair Manual for details of which parts have received anti-rust treatment.

Body Sealer

If the body sealer is damaged (peeling, cracks, etc.) during the operation, replace it with new body sealer.

HINT: If body sealer gets on other parts, promptly wipe it off with a clean cloth dipped in a grease, wax and silicone remover.



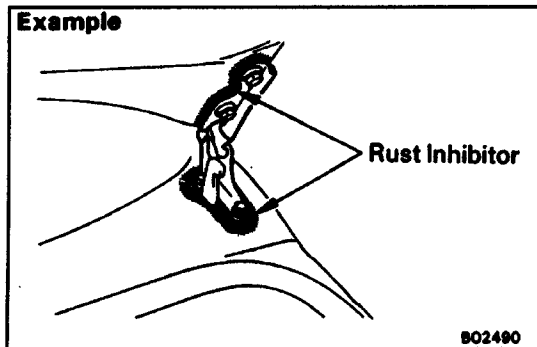
Undercoat

If the undercoat is damaged during the operation, apply new undercoat.

HINT:

- Cover the surrounding area with masking paper to avoid applying undercoat where it is not needed.

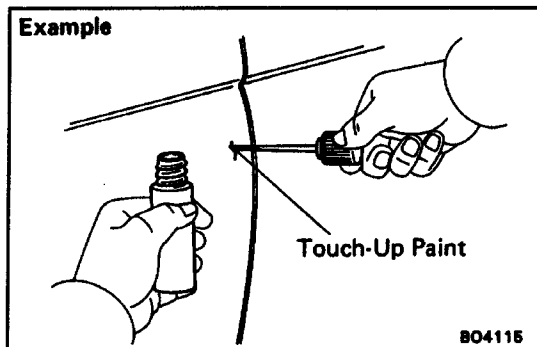
- Do not apply undercoat to high temperature parts such as the tailpipe, or to drive parts such as the drive shaft.



Rust Inhibitor

After removing and re-installing hinges and outer panel parts, apply rust inhibitor to the parts.

HINT: If rust inhibitor gets spilled on other parts, promptly wipe it off with a clean cloth dipped in a grease, wax and silicon remover.



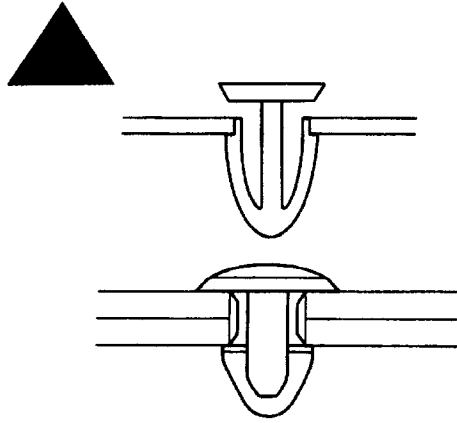
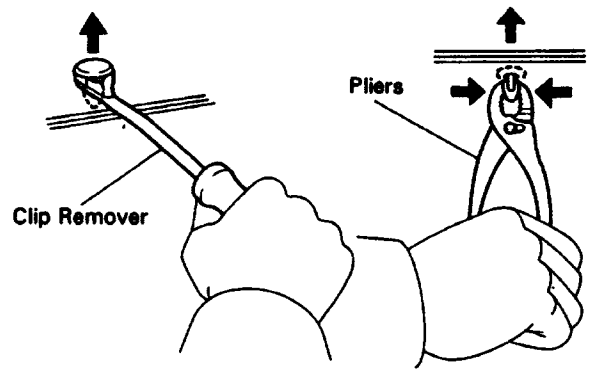
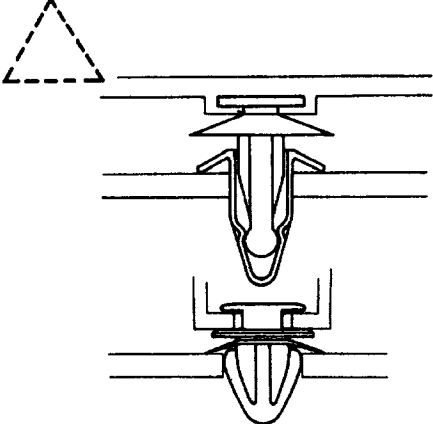
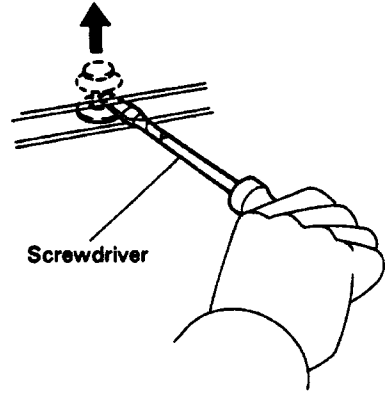
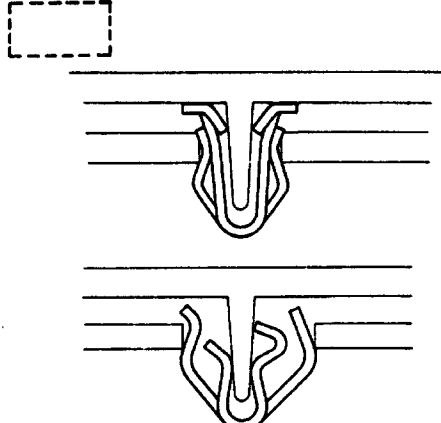
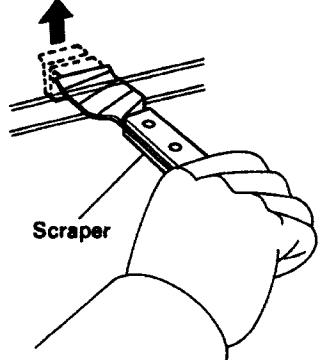
Touch -Up Point

If a small scratch is made in the body surface, correct the scratch using touch-up paint the same color as the body color.

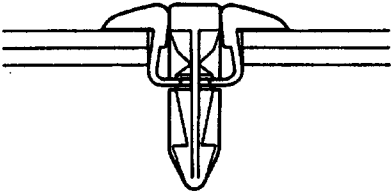
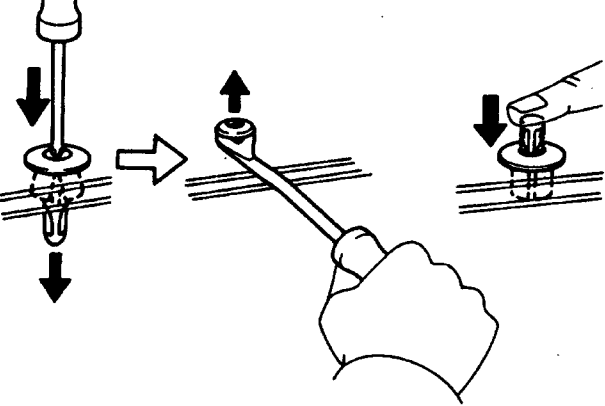
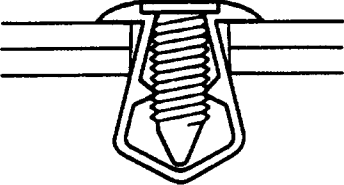
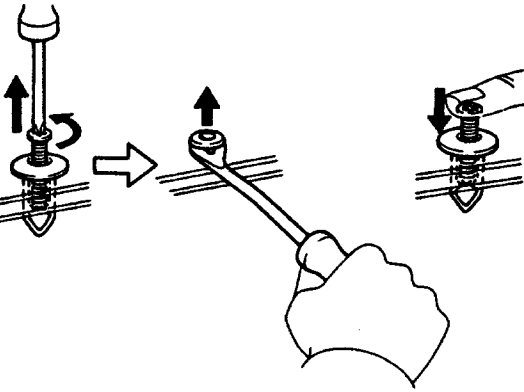
CLIPS

The removal and installation methods of typical clips used in body parts are shown in the table below.

HINT: If the clip is damaged during the operation, always replace it with a new clip.

Shape (Example)	Removal/Installation
 <p>BO4118</p>	 <p>Clip Remover</p> <p>Pliers</p> <p>BO4117</p>
 <p>BO4119</p>	 <p>Screwdriver</p> <p>BO4119</p>
 <p>BO4120</p>	 <p>Scraper</p> <p>BO4121</p>

CLIPS (Cont'd)

Shape (Example)	Removal/installation	
 <p>BO4122</p>	<div> <div data-bbox="873 384 980 411">Removal</div> <div data-bbox="1222 384 1354 411">Installation</div> </div>  <p>BO4123</p>	
 <p>BO4124</p>	<div> <div data-bbox="889 877 997 905">Removal</div> <div data-bbox="1222 877 1354 905">Installation</div> </div>  <p>BO4125</p>	